## Ineos Nova 5620 High Impact Polystyrene (discontinued \*\*)

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Impact Modified

## Material Notes:

High heat resistance, Good balance of toughness and rigidityApplications: Food service itemProperties were determined on injection molded specimens at 23°C and 50% R.H. unless otherwise specified.Information provided by NOVA Chemicals.INEOS NOVA began October 1 2007 as an expansion of the 50:50 joint venture between NOVA Chemicals and INEOS to include North American assets.

## Order this product through the following link: http://www.lookpolymers.com/polymer\_Ineos-Nova-5620-High-Impact-Polystyrene-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in³	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0070 cm/cm	0.0040 - 0.0070 in/in	ASTM D955
Melt Flow	2.7 g/10 min	2.7 g/10 min	Condition G

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	27.0 MPa	3920 psi	ASTM D638
Elongation at Break	50 %	50 %	ASTM D638
Flexural Yield Strength	45.0 MPa	6530 psi	ASTM D790
Flexural Modulus	2.068 GPa	299.9 ksi	ASTM D790
Izod Impact, Notched	0.900 J/cm	1.69 ft-lb/in	bar, 0.010" notch radius; ASTM D256
	@Diameter 3.17 mm	@Diameter 0.125 in	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	88.0 °C	190 °F	ASTM D648
Vicat Softening Point	104 °C	219 °F	ASTM D1525
Flammability, UL94	НВ	НВ	

Electrical Properties	Metric	English	Comments
Dielectric Constant	2.51	2.51	
Dielectric Constant	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	15.7 kV/mm	400 kV/in	
	@Thickness 3.17 mm	@Thickness 0.125 in	



Processing Properties	Metric	English	Comments
Melt Temperature	190 - 274 °C	374 - 525 °F	
Mold Temperature	38.0 - 82.0 °C	100 - 180 °F	

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