

Ipiranga Petrochem PCC 0710 Polypropylene

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Molded

Material Notes:

The production of polypropylene (PP) employs Spheripol technology from Montell / Italy. This technology has been acclaimed all over the world and is known as clean technology, because it does not produce catalyst residues (due to its high catalytic yield). Raw materials are supplied by COPESUL. Following pre-treatment, they are sent, with the catalytic system, into two loop reactors and one gas-phase reactor. This plant produces PP homopolymer, random copolymer, heterophase copolymer and terpolymer. The product leaves the reactors in the shape of spherical grains. The grains are sent to the extrusion site, where stabilizers are added to them. They are then turned into pellets by an extruding press. The pelletized material is first sent to mixing and storage silos. Later, this material is sent to the packaging area. Applications:household goodsfurniturelidshigh impact resistance parts

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	Physical Properties	Metric	English	Comments
Melt Flow		6.0 - 8.0 g/10 min	6.0 - 8.0 g/10 min	ASTM D1238-00
	Melt Flow	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	96	96	ASTM D785-98
Tensile Strength, Yield	25.0 MPa	3630 psi	ASTM D638-02
Elongation at Yield	8.2 %	8.2 %	ASTM D638-02
Flexural Modulus	1.10 GPa	160 ksi	1% secant; ASTM D790-02
Izod Impact, Notched	1.30 J/cm	2.44 ft-lb/in	ASTM D256-03
	0.400 J/cm	0.749 ft-lb/in	ASTM D256-03
	@Temperature -20.0 °C	@Temperature -4.00 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	81.0 °C	178 °F	ASTM D648-97
Vicat Softening Point	147 °C	297 °F	ASTM D1525-97

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com Email : sales@lookpolymers.com



Tel : +86 021-51131842 Mobile : +86 13061808058 Skype : lookpolymers Address : United North Road 215,Fengxian District, Shanghai City,China