

Kingfa PBT-G30 30% Glass Fiber Reinforced PBT

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), 30% Glass Fiber Filled

Material Notes:

Features: Good size stability High mechanical properties High heat resistance Excellent balance properties Applications: Injection molding Application parts Auto handle Door latch E & E parts Information Provided by Kingfa Sci. & Tech. Co., Ltd.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Kingfa-PBT-G30-30-Glass-Fiber-Reinforced-PBT.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.53 g/cc @Temperature 23.0 Â°C	1.53 g/cc @Temperature 73.4 Â°F	ASTM D792
Water Absorption	0.060 % @Temperature 23.0 Â°C, Time 86400 sec	0.060 % @Temperature 73.4 Â°F, Time 24.0 hour	ASTM D570
Linear Mold Shrinkage	0.0030 - 0.0090 cm/cm @Temperature 23.0 Â°C	0.0030 - 0.0090 in/in @Temperature 73.4 Â°F	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength at Break	135 MPa	19600 psi	10mm/min; ASTM D638
Elongation at Break	2.8 %	2.8 %	10mm/min; ASTM D638
Flexural Strength	190 MPa	27600 psi	2mm/min; ASTM D790
Flexural Modulus	8.00 GPa	1160 ksi	2mm/min; ASTM D790
Izod Impact, Notched	1.10 J/cm @Thickness 3.20 mm, Temperature 23.0 Â°C	2.06 ft-lb/in @Thickness 0.126 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	220 Â°C @Thickness 6.40 mm	428 Â°F @Thickness 0.252 in	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	212 Â°C @Thickness 6.40 mm	414 Â°F @Thickness 0.252 in	ASTM D648

Thermal Properties Flammability, UL 94	HB Metric	HB English	Comments
	@Thickness 1.50 - 1.65 mm	@Thickness 0.0591 - 0.0650 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	ASTM D257

Processing Properties	Metric	English	Comments
Processing Temperature	<= 270 Â°C	<= 518 Â°F	
Rear Barrel Temperature	220 - 240 Â°C	428 - 464 Â°F	Start Point: 230Â°C
Middle Barrel Temperature	235 - 255 Â°C	455 - 491 Â°F	Start Point: 245Â°C
Front Barrel Temperature	245 - 265 Â°C	473 - 509 Â°F	Start Point: 255Â°C
Melt Temperature	235 - 255 Â°C	455 - 491 Â°F	Start Point: 250Â°C
Mold Temperature	50.0 - 80.0 Â°C	122 - 176 Â°F	Start Point: 60Â°C
Drying Temperature	120 - 140 Â°C @Time 14400 - 21600 sec	248 - 284 Â°F @Time 4.00 - 6.00 hour	Pre-dry

Descriptive Properties	Value	Comments
Glass Fiber Content (%)	30	
Injection Speed	Moderate to High	

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