

LATI LASTIROL R-V0 Polystyrene (PS) (UL94 V-0) (discontinued **)

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Molded, Unreinforced

Material Notes:

Lastirol thermoplastics are polystyrene (PS) products. The Lastirols feature excellent dimensional stability, good flowability, and can be molded without any particular problem. Glass fiber reinforced types have high rigidity and excellent dimensional stability. Specific Notes for this Material: UL94V-0 self-extinguishing, with halogens; excellent flowability; good surface finish; high impact strength. Disclaimer from LATI: This document contains information based on average values as obtained from the results of laboratory tests and observations made on LATI materials. Tested materials were injection molded, used in their natural color, and conditioned in compliance with Standard ASTM D 618, procedure A. These values refer to LATI's best technical and scientific knowledge at the moment of testing and cannot be used as a basis for the development of applications. For a better assessment of the materials, you are kindly requested to contact LATI's technical or commercial offices, which are at your disposal and will supply detailed information on the most suitable characteristics for their intended use. With reference to DPR n.224 dated May 24, 1988, issued in accordance with EC Guide-lines 85/374, LATI Industria Termoplastici S.p.A. declines all responsibility arising from an improper use of the products described in this document. All data provided by LATI.

Order this product through the following link:

http://www.lookpolymers.com/polymer_LATI-LASTIROL-R-V0-Polystyrene-PS-UL94-V-0-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.18 g/cc	0.0426 lb/in ³	ISO 1183
Water Absorption	0.050 %	0.050 %	at 23°C; ISO 62
Linear Mold Shrinkage	0.0050 cm/cm	0.0050 in/in	LATI
Linear Mold Shrinkage, Transverse	0.0050 cm/cm	0.0050 in/in	LATI

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	35	35	ASTM D785
Tensile Strength, Ultimate	30.0 MPa	4350 psi	ISO 527
Flexural Modulus	2.00 GPa	290 ksi	ASTM D790
Izod Impact, Notched	0.350 J/cm	0.656 ft-lb/in	ASTM D256
	@Temperature -40.0 °C	@Temperature -40.0 °F	
	0.450 J/cm	0.843 ft-lb/in	ASTM D256
	@Temperature -20.0 °C	@Temperature -4.00 °F	
	0.850 J/cm	1.59 ft-lb/in	ASTM D256
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
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Thermal Properties Deflection Temperature at 0.46 MPa (0.07 psi)	Metric 70.0 °C	English 158 °F	Comments ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	62.0 °C	144 °F	ASTM D648
Vicat Softening Point	75.0 °C	167 °F	50°C/h 50N; ISO 306
Flammability, UL94	V-2	V-2	
	@Thickness 1.70 mm	@Thickness 0.0669 in	
	V-0	V-0	
	@Thickness 3.00 mm	@Thickness 0.118 in	
Oxygen Index	24 %	24 %	ISO 4589

Electrical Properties	Metric	English	Comments
Dielectric Strength	22.0 kV/mm	559 kV/in	IEC 243-1
	@Thickness 2.00 mm	@Thickness 0.0787 in	
Comparative Tracking Index	250 V	250 V	IEC 112

Processing Properties	Metric	English	Comments
Melt Temperature	170 - 190 °C	338 - 374 °F	
Mold Temperature	30.0 - 50.0 °C	86.0 - 122 °F	
Drying Temperature	60.0 - 70.0 °C	140 - 158 °F	Temperature can be reduced when using vacuum ovens.
Dry Time	>= 3 hour	>= 3 hour	Drying time can be reduced when using vacuum ovens.

Descriptive Properties	Value	Comments
Heat Resistance - Ball Test (125°C)	N	IEC 335
Heat Resistance - Ball Test (165°C)	N	IEC 335
Injection Speed	medium	
Needle Burner Test	Y	1.47 mm
	Y	3.05 mm

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China