

LG Chemical RS656H ABS, Chemical Resistance to Cyclopentane

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Extruded

Material Notes:

Feature: Extrusion Molding, General Purpose, Chemical Resistance to Cyclopentane
 Application: Refrigerator Inner Liner
 CAS No. 9003-56-9
 Information provided by LG Chemical

Order this product through the following link:

http://www.lookpolymers.com/polymer_LG-Chemical-RS656H-ABS-Chemical-Resistance-to-Cyclopentane.php

Physical Properties	Metric	English	Comments
Maximum Moisture Content	0.010	0.010	Extrusion Molding
Melt Flow	5.0 g/10 min @Load 5.00 kg, Temperature 250 Å°C	5.0 g/10 min @Load 11.0 lb, Temperature 482 Å°F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	105	105	ASTM D785
Tensile Strength, Yield	47.6 MPa @Thickness 3.20 mm	6900 psi @Thickness 0.126 in	50 mm/min; ASTM D638
Elongation at Break	35 % @Thickness 3.20 mm	35 % @Thickness 0.126 in	50 mm/min; ASTM D638
Elongation at Yield	>= 5.0 % @Thickness 3.20 mm	>= 5.0 % @Thickness 0.126 in	50 mm/min; ASTM D638
Flexural Yield Strength	76.5 MPa @Thickness 3.20 mm	11100 psi @Thickness 0.126 in	15 mm/min; ASTM D790
Flexural Modulus	2.45 GPa @Thickness 3.20 mm	356 ksi @Thickness 0.126 in	15 mm/min; ASTM D790
Izod Impact, Notched	1.18 J/cm @Thickness 6.40 mm, Temperature -30.0 Å°C	2.20 ft-lb/in @Thickness 0.252 in, Temperature -22.0 Å°F	ASTM D256
	1.27 J/cm @Thickness 3.20 mm, Temperature -30.0 Å°C	2.39 ft-lb/in @Thickness 0.126 in, Temperature -22.0 Å°F	ASTM D256
	3.43 J/cm @Thickness 6.40 mm, Temperature 23.0 Å°C	6.43 ft-lb/in @Thickness 0.252 in, Temperature 73.4 Å°F	ASTM D256

Mechanical Properties	Metric _{cm}	English _{lb/in}	Comments
	@Thickness 3.20 mm, Temperature 23.0 Â°C	@Thickness 0.126 in, Temperature 73.4 Â°F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	95.0 Â°C @Thickness 6.40 mm	203 Â°F @Thickness 0.252 in	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	86.0 Â°C @Thickness 6.40 mm	187 Â°F @Thickness 0.252 in	Unannealed; ASTM D648
Vicat Softening Point	96.0 Â°C @Load 5.00 kg	205 Â°F @Load 11.0 lb	50Â°C/h; ASTM D1525
Flammability, UL94	HB	HB	

Processing Properties	Metric	English	Comments
Zone 1	180 - 210 Â°C	356 - 410 Â°F	Extrusion Molding
Zone 2	190 - 230 Â°C	374 - 446 Â°F	Extrusion Molding
Zone 3	200 - 250 Â°C	392 - 482 Â°F	Extrusion Molding
Zone 4	200 - 250 Â°C	392 - 482 Â°F	Extrusion Molding
Adapter Temperature	200 - 250 Â°C	392 - 482 Â°F	Extrusion Molding
Die Temperature	200 - 250 Â°C	392 - 482 Â°F	Extrusion Molding
Melt Temperature	200 - 250 Â°C	392 - 482 Â°F	Extrusion Molding
Roll Temperature	60.0 - 90.0 Â°C	140 - 194 Â°F	Bottom, Extrusion
	70.0 - 90.0 Â°C	158 - 194 Â°F	Middle, Extrusion
	70.0 - 100 Â°C	158 - 212 Â°F	Top, Extrusion
Drying Temperature	70.0 - 80.0 Â°C	158 - 176 Â°F	Extrusion Molding
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	Extrusion Molding

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China