

## LTL Color Compounds ColorFast<sup>®</sup> PBT100 PBT

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT)

### Material Notes:

General purpose injection molding grade unfilled PBT with lubeAll information provided by LTL Color Compounds, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_LTL-Color-Compounds-ColorFast-PBT100-PBT.php](http://www.lookpolymers.com/polymer_LTL-Color-Compounds-ColorFast-PBT100-PBT.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.31 g/cc	1.31 g/cc	ASTM D792
Linear Mold Shrinkage	0.015 - 0.023 cm/cm	0.015 - 0.023 in/in	0.125; ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	117	117	ASTM D785
Tensile Strength, Yield	51.7 MPa	7500 psi	2.0 in/min; ASTM D638
Elongation at Break	200 %	200 %	2.0 in/min; ASTM D638
Flexural Strength	82.7 MPa	12000 psi	2.0 in/min; ASTM D790
Flexural Modulus	2.34 GPa	340 ksi	2.0 in/min; ASTM D790
Izod Impact, Notched	0.534 J/cm @Temperature 22.8 °C	1.00 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	54.4 °C	130 °F	Unannealed (0.250"); ASTM D648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	232 - 249 °C	450 - 480 °F	
Middle Barrel Temperature	238 - 254 °C	460 - 490 °F	
Front Barrel Temperature	243 - 260 °C	470 - 500 °F	
Nozzle Temperature	238 - 254 °C	460 - 490 °F	
Melt Temperature	243 - 260 °C	470 - 500 °F	
Mold Temperature	48.9 - 76.7 °C	120 - 170 °F	
Drying Temperature	121 °C	250 °F	

Processing Properties	Metric	English	Comments
Back Pressure	0.345 - 0.689 MPa	50.0 - 100 psi	nominal; maximum drying time of 12 hours
Shot Size	40 - 60 %	40 - 60 %	
Vent Depth	0.00127 - 0.00254 cm	0.000500 - 0.00100 in	
Screw Speed	40 - 70 rpm	40 - 70 rpm	

## Contact Songhan Plastic Technology Co.,Ltd.

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