

Lehmann & Voss LUVOCOM[®] 1105-7197/BK PEEK, with PTFE

Category : Polymer , Thermoplastic , Polyketone , Polyetheretherketone (PEEK) , Polyetheretherketone, PEEK, PTFE-Filled

Material Notes:

Applications: Automotive industry, textile machinery, medical- and precision engineering, aircraft industry. Chemical and hydrolysis resistance parts. Improved friction and wear behaviour. Emergency running property. Emergency running property, for highest tribologic needs. Bearings, sleeves, control disks, gear wheels, pump impellers, gear parts. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1105-7197BK-PEEK-with-PTFE.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.40 g/cc	1.40 g/cc	ISO 1183
Water Absorption	<= 0.10 %	<= 0.10 %	23Â°C/24h
Linear Mold Shrinkage	0.010 - 0.016 cm/cm	0.010 - 0.016 in/in	
Melt Flow	50 g/10 min @Load 5.00 kg, Temperature 380 Â°C	50 g/10 min @Load 11.0 lb, Temperature 716 Â°F	

Mechanical Properties	Metric	English	Comments
Tensile Stress	62.0 MPa	8990 psi	
Elongation at Yield	2.5 %	2.5 %	
	3.0 %	3.0 %	flexural
Modulus of Elasticity	3.00 GPa	435 ksi	
Flexural Strength	85.0 MPa	12300 psi	
Flexural Modulus	2.50 GPa	363 ksi	
Charpy Impact Unnotched	6.00 J/cmÂ²	28.6 ft-lb/inÂ²	flatwise; ISO 179 1fU
Charpy Impact, Notched	0.400 J/cmÂ²	1.90 ft-lb/inÂ²	ISO 179 1eA

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	250 Â°C	482 Â°F	
	260 Â°C	500 Â°F	short term

Electrical Properties	Metric	English	Comments
Insulation Resistance	>= 1.00e+12 ohm	>= 1.00e+12 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	390 Â°C	734 Â°F	mass temp
Nozzle Temperature	360 - 380 Â°C	680 - 716 Â°F	
Zone 1	360 - 370 Â°C	680 - 698 Â°F	
Zone 2	380 - 390 Â°C	716 - 734 Â°F	
Zone 3	390 - 400 Â°C	734 - 752 Â°F	
Mold Temperature	170 - 200 Â°C	338 - 392 Â°F	
Drying Temperature	120 Â°C	248 Â°F	or
	@Time 21600 - 28800 sec	@Time 6.00 - 8.00 hour	
	150 Â°C	302 Â°F	Dehumidifying dryer
	@Time 10800 - 21600 sec	@Time 3.00 - 6.00 hour	

Descriptive Properties	Value	Comments
Color	black	

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