

## Lehmann & Voss LUVOCOM<sup>®</sup> 1301-7293/GN PPS, linear, with glass fiber

Category : Polymer , Thermoplastic , Polyphenylene Sulfide (PPS) , Polyphenylene Sulfide (PPS) with 10% Glass Fiber Filler

### Material Notes:

Applications: Automotive industry, textile-and office machinery, medical- and precision engineering.Strong, stiff parts.High continuous use and heat distortion temperature. Non flammable.High chemical resistance parts.High dimensionally stable precision parts with low warpage and narrow tolerance range.Gear parts for automotive appliances, body parts, grippers, spacers.Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Lehmann-Voss-LUVOCOM-1301-7293GN-PPS-linear-with-glass-fiber.php](http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-1301-7293GN-PPS-linear-with-glass-fiber.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.91 g/cc	1.91 g/cc	ISO 1183
Water Absorption	<= 0.10 %	<= 0.10 %	23Â°C/24h
Linear Mold Shrinkage	0.00050 - 0.0030 cm/cm	0.00050 - 0.0030 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Stress	93.0 MPa	13500 psi	
Elongation at Yield	0.80 %	0.80 %	
	1.0 %	1.0 %	flexural
Modulus of Elasticity	18.0 GPa	2610 ksi	
Flexural Strength	135 MPa	19600 psi	
Flexural Modulus	15.0 GPa	2180 ksi	
Charpy Impact Unnotched	2.00 J/cm <sup>2</sup>	9.52 ft-lb/in <sup>2</sup>	edgewise; ISO 179 1eU

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	220 Â°C	428 Â°F	
	240 Â°C	464 Â°F	short term
Flammability, UL94	V-0	V-0	not recognized by UL

Electrical Properties	Metric	English	Comments
Insulation Resistance	>= 1.00e+12 ohm	>= 1.00e+12 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	330 Â°C	626 Â°F	mass temp
Nozzle Temperature	320 - 340 Â°C	608 - 644 Â°F	
Zone 1	300 - 320 Â°C	572 - 608 Â°F	
Zone 2	310 - 330 Â°C	590 - 626 Â°F	
Zone 3	320 - 340 Â°C	608 - 644 Â°F	
Mold Temperature	150 - 180 Â°C	302 - 356 Â°F	
Drying Temperature	50.0 - 90.0 Â°C @Time >=14400 sec	122 - 194 Â°F @Time >=4.00 hour	
	100 - 140 Â°C @Time 7200 - 14400 sec	212 - 284 Â°F @Time 2.00 - 4.00 hour	Dehumidifying dryer

Descriptive Properties	Value	Comments
Color	patina green	

## Contact Songhan Plastic Technology Co.,Ltd.

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