

## Lehmann & Voss LUVOCOM<sup>®</sup> 80-7713-NA Polyacetal-copolymer, with carbon fiber and PTFE

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Copolymer, Carbon Fiber Filled

### Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. High-strength and high-stiff parts; low coefficient of expansion. Electrically conductive, suitable for continuous discharging of statically generated electricity. Improved friction and wear behaviour. Emergency running property. Bearings, sleeves, high precision gear wheels, control disks, rollers, coil formers. No change of electric potential at bearings in case of separation of charge caused by transport and guiding of paper and foil. No mass temperature above 215<sup>°</sup>C! Ventilation of machinery is recommended. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Lehmann-Voss-LUVOCOM-80-7713-NA-Polyacetal-copolymer-with-carbon-fiber-and-PTFE.php](http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-80-7713-NA-Polyacetal-copolymer-with-carbon-fiber-and-PTFE.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.50 g/cc	1.50 g/cc	ISO 1183
Water Absorption	<= 0.10 %	<= 0.10 %	23 <sup>°</sup> C/24h
Linear Mold Shrinkage	0.0020 - 0.0060 cm/cm	0.0020 - 0.0060 in/in	
Melt Flow	13 g/10 min @Load 2.16 kg, Temperature 190 <sup>°</sup> C	13 g/10 min @Load 4.76 lb, Temperature 374 <sup>°</sup> F	

Mechanical Properties	Metric	English	Comments
Tensile Stress	100 MPa	14500 psi	
Elongation at Yield	1.5 %	1.5 %	
	2.0 %	2.0 %	flexural
Modulus of Elasticity	11.0 GPa	1600 ksi	
Flexural Strength	145 MPa	21000 psi	
Flexural Modulus	10.0 GPa	1450 ksi	
Charpy Impact Unnotched	2.00 J/cm <sup>2</sup>	9.52 ft-lb/in <sup>2</sup>	edgewise; ISO 179 1eU
Coefficient of Friction, Dynamic	0.14	0.14	
Coefficient of Friction, Static	0.10	0.10	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	100 <sup>°</sup> C	212 <sup>°</sup> F	

Thermal Properties	120 Â°C Metric	248 Â°F English	short term Comments
Deflection Temperature at 1.8 MPa (264 psi)	165 Â°C	329 Â°F	
Vicat Softening Point	160 Â°C	320 Â°F	DIN ISO 306

Electrical Properties	Metric	English	Comments
Surface Resistance	<= 1.00e+6 ohm	<= 1.00e+6 ohm	
Insulation Resistance	<= 1.00e+6 ohm	<= 1.00e+6 ohm	

Processing Properties	Metric	English	Comments
Processing Temperature	200 Â°C	392 Â°F	mass temp
Nozzle Temperature	175 - 200 Â°C	347 - 392 Â°F	
Zone 1	175 - 190 Â°C	347 - 374 Â°F	
Zone 2	185 - 205 Â°C	365 - 401 Â°F	
Zone 3	180 - 200 Â°C	356 - 392 Â°F	
Mold Temperature	80.0 - 120 Â°C	176 - 248 Â°F	
Drying Temperature	75.0 Â°C @Time 7200 - 28800 sec	167 Â°F @Time 2.00 - 8.00 hour	Dehumidifying dryer
	120 Â°C @Time 7200 - 14400 sec	248 Â°F @Time 2.00 - 4.00 hour	Air-Circulation Dryer

Descriptive Properties	Value	Comments
Color	natural color (black)	

## Contact Songhan Plastic Technology Co.,Ltd.

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