

Lehmann & Voss LUVOCOM[®] 80-8072 Polyacetal-copolymer, with carbon fiber

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Copolymer, Carbon Fiber Filled

Material Notes:

Applications: Automotive industry, textile- and office machinery, apparatus- and precision engineering. Strong, stiff parts; low thermal coefficient of expansion. Electrically conductive, suitable for continuous discharging of statically generated electricity. High dimensionally stable precision parts. Transporting equipment for electrically sensible goods. No change of electric potential at bearings in case of separation of charge caused by transport and guiding of paper and foil. No mass temperature above 215[°]C! Ventilation of machinery is recommended. Information provided by Lehmann & Voss & Co.KG

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lehmann-Voss-LUVOCOM-80-8072-Polyacetal-copolymer-with-carbon-fiber.php

| Physical Properties | Metric | English | Comments |
|-----------------------|---|---|-----------------------|
| Specific Gravity | 1.45 g/cc | 1.45 g/cc | ISO 1183 |
| Water Absorption | <= 0.10 % | <= 0.10 % | 23 [°] C/24h |
| Linear Mold Shrinkage | 0.0030 - 0.0080 cm/cm | 0.0030 - 0.0080 in/in | |
| Melt Flow | 26.1 g/10 min @Load 5.00 kg, Temperature 190 [°] C | 26.1 g/10 min @Load 11.0 lb, Temperature 374 [°] F | |

| Mechanical Properties | Metric | English | Comments |
|-------------------------|------------------------|----------------------------|-----------------------|
| Tensile Stress | 90.0 MPa | 13100 psi | |
| Elongation at Yield | 2.0 % | 2.0 % | |
| | 2.7 % | 2.7 % | flexural |
| Modulus of Elasticity | 10.0 GPa | 1450 ksi | |
| Flexural Strength | 125 MPa | 18100 psi | |
| Flexural Modulus | 8.00 GPa | 1160 ksi | |
| Charpy Impact Unnotched | 2.50 J/cm ² | 11.9 ft-lb/in ² | edgewise; ISO 179 1eU |

| Thermal Properties | Metric | English | Comments |
|----------------------------------|--------------------|--------------------|------------|
| Maximum Service Temperature, Air | 100 [°] C | 212 [°] F | |
| | 120 [°] C | 248 [°] F | short term |

| Electrical Properties | Metric | English | Comments |
|-----------------------|------------|------------|----------|
| Surface Resistance | <= 100 ohm | <= 100 ohm | |
| Insulation Resistance | <= 100 ohm | <= 100 ohm | |

| Processing Properties | Metric | English | Comments |
|------------------------|---------------------------------------|-----------------------------------|-----------------------|
| Processing Temperature | 200 Â°C | 392 Â°F | mass temp |
| Nozzle Temperature | 175 - 200 Â°C | 347 - 392 Â°F | |
| Zone 1 | 175 - 190 Â°C | 347 - 374 Â°F | |
| Zone 2 | 185 - 205 Â°C | 365 - 401 Â°F | |
| Zone 3 | 180 - 200 Â°C | 356 - 392 Â°F | |
| Mold Temperature | 80.0 - 120 Â°C | 176 - 248 Â°F | |
| Drying Temperature | 75.0 Â°C @Time 7200 - 28800 sec | 167 Â°F @Time 2.00 - 8.00 hour | Dehumidifying dryer |
| | 120 Â°C @Time 7200 - 14400 sec | 248 Â°F @Time 2.00 - 4.00 hour | Air-Circulation Dryer |

| Descriptive Properties | Value | Comments |
|------------------------|-------|----------|
| Color | black | |

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China