

Lubrizol Advanced Materials PEARLBOND® 123 Linear Thermoplastic Polyurethane

Category: Polymer, Thermoplastic, Polyurethane, TP

Material Notes:

Pearlbondâ,¢ 123 is a linear, polycaprolactone-based polyurethane, supplied in form of small white granules, which combines an extremely high crystallization rate with a very high thermoplasticity level. It is used for Hot Melt adhesives. Application: Pearlbondâ,¢ 123 is mainly used for textile coating for making shoe-stiffeners (toe puffs & counters), by extrusion or sintering process. Pearlbondâ,¢ 123 can be used for making heat-sealable fabrics (thermobonding), obtained by coating processes such as scattering or dot-coating (powder or paste). In all cases, the product is previously ground into powder, by cryogenic grinding. The particle size of the powder will depend on the application technique to be used.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Lubrizol-Advanced-Materials-PEARLBOND-123-Linear-Thermoplastic-Polyurethane.php

Physical Properties	Metric	English	Comments
Density	1.19 g/cc	0.0430 lb/in³	ISO 2781
Viscosity	180000 cP	180000 cP	Molt vices situ @ 2.16 km ISO 1122
	@Temperature 160 °C	@Temperature 320 °F	Melt viscosity @ 2.16 kg; ISO 1133
Melt Flow	60 - 100 g/10 min	60 - 100 g/10 min	ISO 1133
	@Load 2.16 kg, Temperature 170 °C	@Load 4.76 lb, Temperature 338 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	54	54	ISO 868

Thermal Properties	Metric	English	Comments
Melting Point	60.0 - 64.0 °C	140 - 147 °F	MQSA 70 A
Softening Point	55.0 - 60.0 °C	131 - 140 °F	MQSA 70 A

Descriptive Properties	Value	Comments
Crystallization rate (minutes)	Very high	MQSA 12 B
Thermoplasticity	Very high	MQSA 68 A

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