

Mar-Bal MB2000-15 Thermoset Polyester Composite Molding Compound

Category : Polymer , Thermoset , Polyester, TS , Thermoset Polyester Glass Filled BMC

Material Notes:

An excellent flame and track resistant material with excellent electrical and mechanical properties. Good dielectric strength and low shrink for close dimensional control. Mar-Bal standard grades can be injection, compression and transfer molded. Information provided by Mar-Bal, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Mar-Bal-MB2000-15-Thermoset-Polyester-Composite-Molding-Compound.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.80 - 1.85 g/cc	1.80 - 1.85 g/cc	ASTM D792
Bulk Factor	1.0	1.0	ASTM D1895
Filler Content	15 %	15 %	Glass
Water Absorption	0.13 % @Time 86400 sec	0.13 % @Time 24.0 hour	ASTM D570
Linear Mold Shrinkage	0.00050 - 0.0030 cm/cm	0.00050 - 0.0030 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Barcol	35 - 45	35 - 45	ASTM D2583
Tensile Strength	41.4 - 51.7 MPa	6000 - 7500 psi	ASTM D638
Flexural Strength	110 - 124 MPa	16000 - 18000 psi	ASTM D790
Flexural Modulus	10.3 - 12.4 GPa	1500 - 1800 ksi	ASTM D790
Compressive Strength	124 - 145 MPa	18000 - 21000 psi	ASTM D695
Shear Strength	55.2 - 62.1 MPa	8000 - 9000 psi	ASTM D732
Izod Impact, Notched	2.67 - 3.74 J/cm	5.00 - 7.00 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	>= 260 Å°C	>= 500 Å°F	ASTM D648
Flammability, UL94	V-0	V-0	

Electrical Properties	Metric	English	Comments
Dielectric Strength	13.8 kV/mm	350 kV/in	ASTM D149

Electrical Properties	Metric	English	Comments
Arc Resistance	≥ 180 sec	≥ 180 sec	ASTM D495
Track Resistance	6000 sec	6000 sec	Inclined-Plane Tracking; ASTM D2303

Descriptive Properties	Value	Comments
Listed File E80533	Yes	

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