

## Master Bond EP24 Fast Curing Two Component Epoxy System

Category : Polymer , Adhesive , Thermoset , Epoxy , Epoxy Adhesive

**Material Notes:**

Master Bond Polymer Adhesive EP24 is a fast curing two component epoxy adhesive for general purpose bonding, sealing, and coating formulated to cure at room temperature with a one-to-one mix ratio, weight or volume. EP 24 features superior durability, thermal shock and chemical resistance.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Master-Bond-EP24-Fast-Curing-Two-Component-Epoxy-System.php](http://www.lookpolymers.com/polymer_Master-Bond-EP24-Fast-Curing-Two-Component-Epoxy-System.php)

Physical Properties	Metric	English	Comments
Viscosity	50000 - 60000 cP	50000 - 60000 cP	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	121 °C	250 °F	
Minimum Service Temperature, Air	-51.1 °C	-60.0 °F	

Processing Properties	Metric	English	Comments
Cure Time	30.0 - 45.0 min	0.500 - 0.750 hour	
	@Temperature 93.3 °C	@Temperature 200 °F	
	720 min	12.0 hour	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Descriptive Properties	Value	Comments
Color Code	"A" Gray; "B" Tan	
Mix Ratio By Weight	100/100	
Set-Up Time, minutes	10-20	At Room Temperature

## Contact Songhan Plastic Technology Co.,Ltd.

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