

Master Bond Supreme 45HT Toughened Heat Resistant Two Component Epoxy Adhesive

Category: Polymer, Adhesive, Thermoset, Epoxy, Epoxy, Adhesive, Epoxy, High Temperature

Material Notes:

Master Bond Polymer Supreme 45HT is a two component epoxy adhesive featuring an attractive balance of superior shear and peel strengths for high performance structural bonding and coating suitable for applications where long term exposure to temperatures from -78°to +450°F is required. It is 100% reactive and does not contain any solvents or diluents.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Master-Bond-Supreme-45HT-Toughened-Heat-Resistant-Two-Component-Epoxy-Adhesive.php

| Physical Properties | Metric | English | Comments |
|---------------------|----------------------|----------------------|----------|
| Viscosity | 65000 - 75000 cP | 65000 - 75000 cP | |
| | @Temperature 23.0 °C | @Temperature 73.4 °F | |

| Thermal Properties | Metric | English | Comments | |
|----------------------------------|----------|----------|----------|--|
| Maximum Service Temperature, Air | 232 °C | 450 °F | | |
| Minimum Service Temperature, Air | -62.2 °C | -80.0 °F | | |

| Processing Properties | Metric | English | Comments |
|-----------------------|---------------|------------------|------------------------------|
| Cure Time | 120 - 180 min | 2.00 - 3.00 hour | At 300°F plus 1 hrs at 150°F |

| Descriptive Properties | Value | Comments | |
|------------------------|--------------------|---------------------|--|
| Color Code | "A" Tan; "B" Brown | | |
| Mix Ratio By Weight | 100/30 | | |
| Set-Up Time, minutes | 720-1440 | At Room Temperature | |

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