

Materion BrushCAST[®] 275CT Fine Grain Casting Alloy (As Cast)

Category : Metal , Nonferrous Metal , Copper Alloy , Copper Casting Alloy

Material Notes:

Pouring Temperature: 960-1035[°]C Heat treatment required for max strength (Annealing): 760-790[°]C/water quench Heat treatment required for max strength (Hardening): 760-790[°]C/water quench Description: The unique combination of physical and mechanical properties of copper beryllium casting alloys provide a dynamic range of metallurgical alternatives to meet specific performance requirements. The inherent strength, hardness, conductivity, and castability of these materials make them ideal for applications which require a high performance engineered material solution. Advancements in component casting technology and proprietary material production technology pioneered by Brush Wellman have resulted in BrushCAST[®] alloys being a cost effective design choice. BrushCAST[®] high strength casting alloys are available in fine grain equivalents. Material properties and manufacturing characteristics are similar to those of the standard casting alloys. Grain refinement is achieved through precise additions of either cobalt or titanium. Our fine grain casting alloys are preferred in applications where excellent surface finish characteristics are required in the cast product. Information supplied by Brush Wellman Engineered Materials. Brush Engineered Materials Inc. changed its name to Materion Corporation in March 2011.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Materion-BrushCAST-275CT-Fine-Grain-Casting-Alloy-As-Cast.php

Physical Properties	Metric	English	Comments
Density	8.14 g/cc	0.294 lb/in ³	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell B	80 - 90	80 - 90	
Tensile Strength, Ultimate	586 - 621 MPa	85000 - 90000 psi	
Tensile Strength, Yield	345 - 414 MPa @Strain 0.200 %	50000 - 60000 psi @Strain 0.200 %	
Elongation at Break	5 - 25 %	5 - 25 %	
Modulus of Elasticity	131 GPa	19000 ksi	

Thermal Properties	Metric	English	Comments
CTE, linear	18.0 $\mu\text{m/m-}^{\circ}\text{C}$ @Temperature 21.1 - 204 $^{\circ}\text{C}$	10.0 $\mu\text{in/in-}^{\circ}\text{F}$ @Temperature 70.0 - 400 $^{\circ}\text{F}$	
Thermal Conductivity	89.9 W/m-K	624 BTU-in/hr-ft ² - $^{\circ}\text{F}$	

Component Elements Properties	Metric	English	Comments
Beryllium, Be	2.5 - 2.85 %	2.5 - 2.85 %	

Component Elements Properties	Metric	English	Comments
Cobalt, Co	0.35 - 0.70 %	0.35 - 0.70 %	
Copper, Cu	96.5 %	96.5 %	as balance
Silicon, Si	0.20 - 0.35 %	0.20 - 0.35 %	
Titanium, Ti	0.020 - 0.12 %	0.020 - 0.12 %	

Electrical Properties	Metric	English	Comments
Electrical Resistivity	0.00000748 - 0.0000101 ohm-cm	0.00000748 - 0.0000101 ohm-cm	Conductivity is 17-23% IACS

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