

NYCOA 2025 Nylon 6

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Unreinforced

Material Notes:extrusion and molding grade with mold release and quicker cycle times for sports cleats
Information provided by NYCOA, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_NYCOA-2025-Nylon-6.php

Physical Properties	Metric	English	Comments
Density	1.13 g/cc	0.0408 lb/in ³	ASTM D792
Water Absorption	1.7 %	1.7 %	ASTM D570
Linear Mold Shrinkage	0.015 cm/cm	0.015 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	117	117	ASTM D785
Tensile Strength, Yield	80.0 MPa	11600 psi	ASTM D638
Elongation at Break	80 %	80 %	ASTM D638
Flexural Yield Strength	93.0 MPa	13500 psi	ASTM D790
Flexural Modulus	2.448 GPa	355.1 ksi	ASTM D790
Izod Impact, Notched	0.640 J/cm	1.20 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Melting Point	221 °C	430 °F	ASTM D789

Processing Properties	Metric	English	Comments
Processing Temperature	250 °C	482 °F	
Rear Barrel Temperature	225 °C	437 °F	
Middle Barrel Temperature	230 °C	446 °F	
Front Barrel Temperature	250 °C	482 °F	
Nozzle Temperature	250 °C	482 °F	
Mold Temperature	80.0 °C	176 °F	
Drying Temperature	76.0 °C	169 °F	

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