

Permabond TA459 Toughened Acrylic Adhesive

Category : Polymer , Adhesive , Thermoset , Acrylic/Cyanoacrylate Adhesive

Material Notes:

Permabond TA459 is a structural acrylic adhesive designed primarily for bonding metals, ferrites, ceramics and some thermoplastics. This product was specifically designed to be non-corrosive to sensitive copper parts or other electrically conductive surfaces. The fast curing rate and rapid strength development of this material allows for increased production rate. Mix ratio 10:1.5 (adhesive:initiator). Features & Benefits: Adhesion to a wide variety of substrates Fast cure at room temperature Excellent adhesion to metals and ferrites Acid-free and non-corrosive No mix application High shear strength Good impact strength Good chemical resistance Information provided by Permabond.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Permabond-TA459-Toughened-Acrylic-Adhesive.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.14 g/cc	1.14 g/cc	Uncured
Viscosity	10000 - 20000 cP @Temperature 25.0 °C	10000 - 20000 cP @Temperature 77.0 °F	Uncured
Storage Temperature	5.00 - 25.0 °C	41.0 - 77.0 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength	20.0 - 30.0 MPa @Temperature 25.0 °C	2900 - 4350 psi @Temperature 77.0 °F	stainless steel after 24 hours
Adhesive Bond Strength	4.00 MPa	580 psi	Ferrite/steel after 3 mins, Shear
	9.00 MPa	1310 psi	Steel/steel after 3 mins, Shear
	>= 14.0 MPa	>= 2030 psi	Ferrite/steel after 24 hours, Shear
	12.0 - 18.0 MPa	1740 - 2610 psi	Zinc Plated after 24 hours, Shear
	20.0 - 25.0 MPa	2900 - 3630 psi	Steel/steel after 24 hours, Shear

Processing Properties	Metric	English	Comments
Cure Time	<= 0.250 min	<= 0.00417 hour	zinc, fixture time with initiator 44
	0.250 - 0.500 min	0.00417 - 0.00833 hour	zinc, fixture time with initiator 43
	1440 min	24.0 hour	full cure
	<= 2.00 min @Temperature 25.0 °C	<= 0.0333 hour @Temperature 77.0 °F	with initiator 44, 50% rh
	<= 3.00 min	<= 0.0500 hour	

Processing Properties	Metric @ Temperature 25.0 °C	English @ Temperature 77.0 °F	Comments with initiator 43, 50% rh
Shelf Life	12.0 Month	12.0 Month	

Descriptive Properties	Value	Comments
Appearance	Blue, thixotropic	Uncured
Maximum Gap Fill (mm)	0.5	
Strength Retention	100% at 0°C	Relative to 0°C
	30% at 150°C	Relative to 0°C
	5% at 200°C	Relative to 0°C
	80% at 100°C	Relative to 0°C
	95% at 50°C	Relative to 0°C

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