

## Plaskolite West Optix® CA - 927 High Impact Acrylic Resin

Category : Polymer , Thermoplastic , Acrylic (PMMA) , Acrylic, Impact Modified, Molded , Acrylic, Optical Grade, Molded

### Material Notes:

Optix® impact-modified grades exhibit 7 to 10 times the impact strength of general purpose grades and maintaining the superior optical properties. Each grade is offered in a grade(G) that resists gamma ray radiation sterilization which also meet US Pharmacopoeia XXI class VI toxicity requirements, and FDA food additive regulation 21 CFR 177.1010 (acrylic and modified acrylic plastics, semi-rigid, and rigid). Information provided by Plaskolite West, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Plaskolite-West-Optix-CA-927-High-Impact-Acrylic-Resin.php](http://www.lookpolymers.com/polymer_Plaskolite-West-Optix-CA-927-High-Impact-Acrylic-Resin.php)

Physical Properties	Metric	English	Comments
Density	1.15 g/cc	0.0415 lb/in <sup>3</sup>	ASTM D-792
Linear Mold Shrinkage	0.0020 - 0.0060 cm/cm	0.0020 - 0.0060 in/in	ASTM D-955
Melt Flow	12 g/10 min @Load 3.80 kg, Temperature 230 °C	12 g/10 min @Load 8.38 lb, Temperature 446 °F	ASTM D-1238

Mechanical Properties	Metric	English	Comments
Tensile Strength	49.6 MPa	7200 psi	ASTM D-638
Elongation at Break	5.3 %	5.3 %	ASTM D-638
Modulus of Elasticity	2.38 GPa	345 ksi	ASTM D-638
Flexural Strength	48.3 MPa	7000 psi	ASTM D-790
Izod Impact, Notched	0.481 J/cm @Thickness 6.35 mm	0.900 ft-lb/in @Thickness 0.250 in	ASTM D-256
Gardner Impact	3.16 J @Thickness 3.17 mm	2.33 ft-lb @Thickness 0.125 in	Falling Weight; ASTM D-3029 GB

Thermal Properties	Metric	English	Comments
CTE, linear	100 µm/m-°C	55.6 µin/in-°F	ASTM D-696
Deflection Temperature at 1.8 MPa (264 psi)	73.3 °C	164 °F	ASTM D-648
Vicat Softening Point	108 °C	226 °F	ASTM D-1525

Optical Properties	Metric	English	Comments
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Haze Optical Properties	≤ 2.0 % Metric	≤ 2.0 % English	ASTM D-1003 Comments
Transmission, Visible	90 %	90 %	ASTM D-1003

## Contact Songhan Plastic Technology Co.,Ltd.

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