

Plastcom SLOVALEN PQ 81 T 10 PP, 10% mineral filling

Category: Polymer, Thermoplastic, Polypropylene (PP), Polypropylene, Mineral Reinforced

Material Notes:

FeaturesModified PP for injection moulding with the content of 10% mineral filling. Increased rigidity, strength and thermal use up to 130°C depending on the talc content. Decreased shrinkage. General application in all industry branches - packing material, garden flower-pots, toys, furniture industry, dowels, clamps, hinge, office chairs, hangers, covers of car chassis, fenders, motors etc.Packaging, transport, stockingThe product is packed in hermetically closed thick-walled 25 kg PE bags, on a 1.000 kg palette coated in a stretch foil, in big bags with a thick PE foil fixed on a 1.000 kg palette, in paper octabins with a thick PE foil fixed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation.Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Plastcom-SLOVALEN-PQ-81-T-10-PP-10-mineral-filling.php

Physical Properties	Metric	English	Comments
Density	0.940 g/cc	0.0340 lb/in ³	
Linear Mold Shrinkage	0.012 cm/cm	0.012 in/in	
Linear Mold Shrinkage, Transverse	0.0124 cm/cm	0.0124 in/in	
Melt Flow	12 g/10 min	12 g/10 min	
	@Load 0.325 kg, Temperature 270 °C	@Load 0.716 lb, Temperature 518 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	15.0 MPa	2180 psi	
Elongation at Break	9.0 %	9.0 %	
Tensile Modulus	1.20 GPa	174 ksi	
Flexural Strength	18.0 MPa	2610 psi	
Flexural Modulus	0.950 GPa	138 ksi	
Charpy Impact Unnotched	NB	NB	
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	NB	NB	
	@Temperature -20.0 °C	@Temperature -4.00 °F	
Charpy Impact, Notched	0.500 J/cm ²	2.38 ft-lb/in ²	
	@Temperature -20.0 °C	@Temperature -4.00 °F	



Mechanical Properties	Metric cm²	English b/in²	Comments
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	72.0 °C	162 °F	
Vicat Softening Point	130 °C	266 °F	В

Processing Properties	Metric	English	Comments
Melt Temperature	200 - 250 °C	392 - 482 °F	
Mold Temperature	40.0 - 50.0 °C	104 - 122 °F	
Drying Temperature	80.0°C	176 °F	
Dry Time	4 hour	4 hour	
Injection Pressure	70.0 - 120 MPa	10200 - 17400 psi	

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