

## Plastcom SLOVAMID 6 GF 15 Polyamide 6, 15% Glass Fiber

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , 20% Glass Fiber Filled

### Material Notes:

Features PA 6 for injection moulding, chemically reinforced with 15% glass fiber. Application: impacted mouldings and mouldings with high strength applied in automotive, electrical, engineering and consumer-goods industry, eg.: grips for electro tools, hobby tools, gears, cases of the electro tools, cooling screws of blowers, electromotors, carrying parts in the automotive industry. With the increasing content of GF also the toughness, flexural and tensile strength increase as well as the heat application increases up to 150°C and the shrinkage decreases.

Delivered in natural and in the full RAL color scale. Application: Injection Moulding Information Provided by Plastcom spol. s r.o.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Plastcom-SLOVAMID-6-GF-15-Polyamide-6-15-Glass-Fiber.php](http://www.lookpolymers.com/polymer_Plastcom-SLOVAMID-6-GF-15-Polyamide-6-15-Glass-Fiber.php)

Physical Properties	Metric	English	Comments
Density	1.23 g/cc	0.0444 lb/in <sup>3</sup>	STN 64 0111
Linear Mold Shrinkage	0.0057 cm/cm	0.0057 in/in	STN 64 0808
Linear Mold Shrinkage, Transverse	0.0112 cm/cm	0.0112 in/in	STN 64 0808
Melt Flow	3.0 g/10 min @Load 2.16 kg, Temperature 230 °C	3.0 g/10 min @Load 4.76 lb, Temperature 446 °F	STN EN ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	110 MPa	16000 psi	STN EN ISO 527-2
Elongation at Break	3.0 %	3.0 %	STN EN ISO 527-2
Tensile Modulus	5.95 GPa	863 ksi	STN EN ISO 527-2
Flexural Strength	172 MPa	24900 psi	STN EN ISO 178
Flexural Modulus	5.20 GPa	754 ksi	STN EN ISO 178
Charpy Impact Unnotched	4.50 J/cm <sup>2</sup> @Temperature -20.0 °C	21.4 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	STN EN ISO 179
	5.50 J/cm <sup>2</sup> @Temperature 23.0 °C	26.2 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	STN EN ISO 179
Charpy Impact, Notched	0.600 J/cm <sup>2</sup> @Temperature -20.0 °C	2.86 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	STN EN ISO 179
	0.700 J/cm <sup>2</sup> @Temperature 23.0 °C	3.33 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	STN EN ISO 179

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	DSC; STN EN ISO 3146
Deflection Temperature at 1.8 MPa (264 psi)	200 °C	392 °F	STN EN ISO 75/A
Vicat Softening Point	200 °C	392 °F	B; STN EN ISO 306
Flammability, UL94	HB	HB	
Glow Wire Test	650 °C	1200 °F	STN IEC 60695-2-10

Processing Properties	Metric	English	Comments
Melt Temperature	250 - 270 °C	482 - 518 °F	
Mold Temperature	60.0 - 80.0 °C	140 - 176 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.15 %	0.15 %	STN EN ISO 960
Injection Pressure	70.0 - 120 MPa	10200 - 17400 psi	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China