

## Plastcom SLOVAMID 66 T 15 PA66, 15% mineral filling

Category: Polymer, Thermoplastic, Nylon, Nylon 66, Nylon 66, 20% Mineral Filled

## **Material Notes:**

FeaturesPA 66 with the content of 15 % chemically modified mineral filling. Used for holders of electric hand tools, for hobby tools, gears, covers of electric tools, flat products, automobile wheel covers. High tensile strength and modulus in tension. Excellent dimensional stability. Delivered in natural mode and in the full RAL colour scale.Packaging, transport, stockingThe product is packed in hermetically closed thick-walled 25 kg PE bags, on a 1.000 kg palette coated in a stretch foil, in big bags with a thick PE foil fixed on a 1.000 kg palette, in paper octabins with a thick PE foil fixed on a 1.000 kg palette or in other packaging according to customer requirements. The transport is provided in closed-up vehicles where the material is protected against movement and mechanical damage. The product requires stocking in closed-up, dry places protected against sun and thermal radiation.Information Provided by Plastcom spol. s r.o.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Plastcom-SLOVAMID-66-T-15-PA66-15-mineral-filling.php

Physical Properties	Metric	English	Comments
Density	1.26 g/cc	0.0455 lb/in <sup>3</sup>	
Viscosity Measurement	1.38 - 1.41	1.38 - 1.41	
Linear Mold Shrinkage	0.0138 cm/cm	0.0138 in/in	
Linear Mold Shrinkage, Transverse	0.0141 cm/cm	0.0141 in/in	
Melt Flow	3.0 g/10 min	3.0 g/10 min	
	@Load 0.325 kg, Temperature 270 °C	@Load 0.716 lb, Temperature 518 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	70.0 MPa	10200 psi	
Elongation at Break	3.0 %	3.0 %	
Tensile Modulus	4.90 GPa	711 ksi	
Flexural Strength	110 MPa	16000 psi	
Flexural Modulus	5.10 GPa	740 ksi	
Charpy Impact Unnotched	3.70 J/cm²	17.6 ft-lb/in²	
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	4.30 J/cm <sup>2</sup>	20.5 ft-lb/in <sup>2</sup>	
	@Temperature -20.0 °C	@Temperature -4.00 °F	
Charpy Impact, Notched	0.200 J/cm <sup>2</sup>	0.952 ft-lb/in <sup>2</sup>	
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Mechanical Properties	@Temperature -20.0 °C Metric	@Temperature -4.00 °F English	Comments
	0.300 J/cm <sup>2</sup>	1.43 ft-lb/in <sup>2</sup>	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	
Deflection Temperature at 1.8 MPa (264 psi)	110 °C	230 °F	
Vicat Softening Point	240 °C	464 °F	В
Flammability, UL94	НВ	НВ	
Glow Wire Test	650 °C	1200 °F	

Processing Properties	Metric	English	Comments
Melt Temperature	280 - 310 °C	536 - 590 °F	
Mold Temperature	80.0 - 120 °C	176 - 248 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	4 hour	4 hour	
Moisture Content	0.15 %	0.15 %	
Injection Pressure	70.0 - 120 MPa	10200 - 17400 psi	

## **Contact Songhan Plastic Technology Co.,Ltd.**

Website: www.lookpolymers.com Email: sales@lookpolymers.com

Tel: +86 021-51131842 Mobile: +86 13061808058 Skype: lookpolymers

Address: United North Road 215, Fengxian District, Shanghai City, China