

PlastiComp Complet® LCF30 - PA66 Nylon 66, 30% Long Carbon Fiber Reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Carbon Fiber Filled

Material Notes:

Complet® long-fiber reinforced pellets are manufactured to exceed expectation for quality and performance. Nylon 66 with 30% carbon fiber reinforcement. Information provided by PlastiComp, Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_PlastiComp-Complet-LCF30-PA66-Nylon-66-30-Long-Carbon-Fiber-Reinforced.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.27 g/cc	1.27 g/cc	ASTM D-792
Filler Content	30 %	30 %	Carbon Fiber

Mechanical Properties	Metric	English	Comments
Tensile Strength	297 MPa	43100 psi	ASTM D-638
Elongation at Break	1.0 - 2.0 %	1.0 - 2.0 %	ASTM D-638
Tensile Modulus	23.448 GPa	3400.9 ksi	ASTM D-638
Flexural Strength	400 MPa	58000 psi	ASTM D-790
Flexural Modulus	19.31 GPa	2801 ksi	ASTM D-790
Izod Impact, Notched	1.87 J/cm	3.50 ft-lb/in	ASTM D-256
Izod Impact, Unnotched	10.15 J/cm	19.02 ft-lb/in	ASTM D-4812

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	249 °C	480 °F	ASTM D-648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	282 - 299 °C	540 - 570 °F	
Middle Barrel Temperature	288 - 304 °C	550 - 580 °F	
Front Barrel Temperature	293 - 310 °C	560 - 590 °F	
Nozzle Temperature	288 - 304 °C	550 - 580 °F	
Melt Temperature	293 - 310 °C	560 - 590 °F	
Mold Temperature	93.3 °C	200 °F	

Processing Properties	Metric 76.2 mm/sec	English .00 in/sec	Comments
Drying Temperature	85.0 °C @Time 14400 sec	185 °F @Time 4.00 hour	
Moisture Content	<= 0.18 %	<= 0.18 %	
Back Pressure	0.172 - 0.345 MPa	25.0 - 50.0 psi	
Cushion	0.635 cm	0.250 in	
Screw Speed	30 - 50 rpm	30 - 50 rpm	

Descriptive Properties	Value	Comments
Injection Pressure	Medium to maximum	

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