

## PlastiComp Complet® LGF20 - PA66 Nylon 66, 20% Long Glass Fiber Reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 20% Glass Fiber Filled

### Material Notes:

Complet® long-fiber reinforced pellets are manufactured to exceed expectation for quality and performance. Nylon 66 with 20% long glass fiber reinforcement. Information provided by PlastiComp, Inc.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_PlastiComp-Complet-LGF20-PA66-Nylon-66-20-Long-Glass-Fiber-Reinforced.php](http://www.lookpolymers.com/polymer_PlastiComp-Complet-LGF20-PA66-Nylon-66-20-Long-Glass-Fiber-Reinforced.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.28 g/cc	1.28 g/cc	ASTM D-792
Filler Content	20 %	20 %	Long Glass Fiber

Mechanical Properties	Metric	English	Comments
Tensile Strength	117 MPa	17000 psi	ASTM D-638
Elongation at Break	3.0 - 4.0 %	3.0 - 4.0 %	ASTM D-638
Tensile Modulus	10.345 GPa	1500.4 ksi	ASTM D-638
Flexural Strength	193 MPa	28000 psi	ASTM D-790
Flexural Modulus	5.517 GPa	800.2 ksi	ASTM D-790
Izod Impact, Notched	2.14 J/cm	4.01 ft-lb/in	ASTM D-256
Izod Impact, Unnotched	11.75 J/cm	22.01 ft-lb/in	ASTM D-4812

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	243 °C	469 °F	ASTM D-648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	282 - 299 °C	540 - 570 °F	
Middle Barrel Temperature	288 - 304 °C	550 - 580 °F	
Front Barrel Temperature	293 - 310 °C	560 - 590 °F	
Nozzle Temperature	288 - 304 °C	550 - 580 °F	
Melt Temperature	293 - 310 °C	560 - 590 °F	
Mold Temperature	93.3 °C	200 °F	

Processing Properties	Metric <b>76.2 mm/sec</b>	English <b>.00 in/sec</b>	Comments
Drying Temperature	85.0 °C @Time 14400 sec	185 °F @Time 4.00 hour	
Moisture Content	<= 0.18 %	<= 0.18 %	
Back Pressure	0.172 - 0.345 MPa	25.0 - 50.0 psi	
Cushion	0.635 cm	0.250 in	
Screw Speed	30 - 50 rpm	30 - 50 rpm	

Descriptive Properties	Value	Comments
Injection Pressure	Medium to maximum	

## Contact Songhan Plastic Technology Co.,Ltd.

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