

## Polimeri Europa Edistir RK 5512G Polystyrene

Category : Polymer , Thermoplastic , Polystyrene (PS) , Polystyrene, Molded, Unreinforced

### Material Notes:

UL94 V-2, polybromobiphenylether (PBBE) free, high impact polystyrene with good mechanical and thermal properties. It exhibits a good stability to the processing conditions and to the light exposure. This grade is recommended for injection moulding in the electronic industry. Designation: Thermoplastics ISO 2897-PS-I,M,088-06-07-23 Applications: TV back covers, computer housings, printers and copiers. This grade is certified UL94 V-2 at 1.5mm "all colors" (UL file E83071). RK 5512G may be supplied in natural or colored version upon request. Information provided by Polimeri Europa

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polimeri-Europa-Edistir-RK-5512G-Polystyrene.php](http://www.lookpolymers.com/polymer_Polimeri-Europa-Edistir-RK-5512G-Polystyrene.php)

Physical Properties	Metric	English	Comments
Bulk Density	0.700 g/cc	0.0253 lb/in <sup>3</sup>	ISO 60
Density	1.13 g/cc	0.0408 lb/in <sup>3</sup>	ISO 1183
Water Absorption	<= 0.10 %	<= 0.10 %	24 hours - 23°C; ISO 62
Linear Mold Shrinkage	0.0040 - 0.0070 cm/cm	0.0040 - 0.0070 in/in	Internal Method
Melt Flow	5.0 g/10 min @Load 5.00 kg, Temperature 200 °C	5.0 g/10 min @Load 11.0 lb, Temperature 392 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	24.0 MPa	3480 psi	50 mm/min; ISO 527
Tensile Strength, Yield	23.0 MPa	3340 psi	50 mm/min; ISO 527
Elongation at Break	40 %	40 %	50 mm/min; ISO 527
Tensile Modulus	2.10 GPa	305 ksi	1 mm/min; ISO 527
Flexural Strength	32.0 MPa	4640 psi	2 mm/min; ISO 178
Izod Impact, Notched	0.850 J/cm @Thickness 3.20 mm, Temperature 23.0 °C	1.59 ft-lb/in @Thickness 0.126 in, Temperature 73.4 °F	ISO 180/4A
Izod Impact, Notched (ISO)	7.00 kJ/m <sup>2</sup> @Thickness 4.00 mm, Temperature 23.0 °C	3.33 ft-lb/in <sup>2</sup> @Thickness 0.157 in, Temperature 73.4 °F	ISO 180/1A

Thermal Properties	Metric	English	Comments
	90.0 µm/m-°C	50.0 µin/in-°F	

CTE linear Thermal Properties	Metric @ Temperature 20.0 °C	English @ Temperature 68.0 °F	ASTM D 698 Comments
Thermal Conductivity	0.170 W/m-K	1.18 BTU-in/hr-ft <sup>2</sup> -°F	ISO 8302
Deflection Temperature at 1.8 MPa (264 psi)	84.0 °C	183 °F	120°C/h; ASTM D 648
Vicat Softening Point	90.0 °C	194 °F	50 N - 50°C/h; ISO 306/B
	98.0 °C	208 °F	10 N - 50°C/h; ISO 306/A
Flammability, UL94	V-2 @Thickness 1.50 mm	V-2 @Thickness 0.0591 in	UL94
Glow Wire Test	750 °C @Thickness 1.60 mm	1380 °F @Thickness 0.0630 in	IEC 60695-2-1

Electrical Properties	Metric	English	Comments
Volume Resistivity	7.00e+15 ohm-cm	7.00e+15 ohm-cm	IEC 60093
Surface Resistance	1.50e+15 ohm	1.50e+15 ohm	IEC 60093
Dielectric Constant	2.5 @Frequency 50 Hz	2.5 @Frequency 50 Hz	IEC 60250
Dielectric Strength	34.0 kV/mm	864 kV/in	IEC 60243
Dissipation Factor	0.00060 @Frequency 50 Hz	0.00060 @Frequency 50 Hz	IEC 60250
Comparative Tracking Index	475 V	475 V	Solution A; IEC 60112

Processing Properties	Metric	English	Comments
Melt Temperature	190 - 230 °C	374 - 446 °F	Injection Molding
Mold Temperature	20.0 - 60.0 °C	68.0 - 140 °F	Injection Molding
Drying Temperature	70.0 °C	158 °F	For 2 hours

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215, Fengxian District, Shanghai City, China