

PolyOne Dynaflex™ G7990-9001-02 Thermoplastic Elastomer (TPE)

Category : Polymer , Thermoplastic , Elastomer, TPE

Material Notes:

Dynaflex™ G7990-9001-02 is an easy processing, general purpose TPE designed for a wide variety of applications. - Overmold Adhesion to Polypropylene - Rubbery Feel Dynaflex™ G7990-9001-02 can be recycled as a filler or impact modifier for polyolefins, or can be recycled by grinding and reintroduction to the molding process. Similar to PP or PE recycling process, if separated appropriately, it can be recycled many times. Municipality waste stream recycle code is 7 which is designated for Other. Please contact GLS Thermoplastic Elastomers for a copy of our Recyclability Compliance letter. Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) polyethylene (PE) or polypropylene (PP). Regrind levels up to 20% can be used with Dynaflex™ G7990-9001-02 with minimal property loss, provided that the regrind is free of contamination. To minimize losses during molding, the melt temperature should remain as low as possible. The final determination of regrind effectiveness should be determined by the customer. Dynaflex™ G7990-9001-02 has excellent melt stability. Maximum residence times may vary, depending on the size of the barrel. Generally, the barrel should be emptied if it is idle for periods of 8 - 10 minutes or longer. Drying is not Required Injection Speed: 1 to 3 in/sec 1st Stage - Boost Pressure: 350 to 900 psi 2nd Stage - Hold Pressure: 30% of Boost Hold Time (Thick Part): 3 to 10 sec Hold Time (Thin Part): 1 to 3 sec Information provided by PolyOne

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Dynaflex-G7990-9001-02-Thermoplastic-Elastomer-TPE.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.17 g/cc	1.17 g/cc	ASTM D792
Viscosity	15700 cP	15700 cP	ASTM D3835
	@Shear Rate 11200 1/s, Temperature 200 °C	@Shear Rate 11200 1/s, Temperature 392 °F	
Linear Mold Shrinkage, Flow	0.0080 - 0.014 cm/cm	0.0080 - 0.014 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	93	93	10 sec; ASTM D2240
Tensile Strength at Break	10.7 MPa	1550 psi	Die C2 hr; ASTM D412
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Tensile Stress	6.62 MPa	960 psi	Die C2 hr; ASTM D412
	@Strain 300 %, Temperature 23.0 °C	@Strain 300 %, Temperature 73.4 °F	
Elongation at Break	610 %	610 %	Die C2 hr; ASTM D412
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature			

Processing Properties	166 - 188 °C	331 - 370 °F	Comments
	Metric	English	
Middle Barrel Temperature	177 - 188 °C	351 - 370 °F	
Front Barrel Temperature	188 - 227 °C	370 - 441 °F	
Nozzle Temperature	188 - 227 °C	370 - 441 °F	
Mold Temperature	15.6 - 37.8 °C	60.1 - 100 °F	
Back Pressure	0.000 - 0.827 MPa	0.000 - 120 psi	
Screw Speed	40 - 100 rpm	40 - 100 rpm	

Descriptive Properties	Value	Comments
Appearance	Black	
Features	General Purpose	
	Good Flow	
	Good Processability	
	Good Processing Stability	
	Recyclable Material	
Forms	Pellets	
Generic Material	TPE	
Generic Name	Thermoplastic Elastomer (TPE)	
Manufacturer / Supplier	GLS Thermoplastic Elastomers	
Processing Method	Extrusion	
	Injection Molding	
Regional Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	
	South America	
RoHS Compliance	RoHS Compliant	
Suggested Max Regrind	20%	
Uses	Consumer Applications	

Descriptive Properties	Value	Comments
	Flexible Grips	
	Gaskets	
	General Purpose	
	Household Goods	
	Overmolding	
	Seals	
	Sporting Goods	

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