

## PolyOne Edgetek® AM 33 GF/000 L HS Black Polyphthalamide (PPA), Glass Filled (discontinued \*\*)

Category : Polymer , Thermoplastic , Polyphthalamide (PPA)

### Material Notes:

Description/Features:Heat StabilizedBlackEnhanced LubricationGlass Fiber ReinforcedInformation provided by PolyOne Corporation.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_PolyOne-Edgetek-AM-33-GF000-L-HS-Black-Polyphthalamide-PPA-Glass-Filled-nbspdiscontinued-.php](http://www.lookpolymers.com/polymer_PolyOne-Edgetek-AM-33-GF000-L-HS-Black-Polyphthalamide-PPA-Glass-Filled-nbspdiscontinued-.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.45 g/cc	1.45 g/cc	ASTM D792
Water Absorption	0.25 %	0.25 %	24 hr. Immersion; ASTM D570
Linear Mold Shrinkage	0.0035 - 0.0040 cm/cm	0.0035 - 0.0040 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Ultimate	217 MPa	31500 psi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Elongation at Break	3.0 %	3.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	12.4 GPa	1800 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	324 MPa	47000 psi	ASTM D790
Flexural Modulus	12.4 GPa	1800 ksi	ASTM D790
Izod Impact, Notched	1.33 J/cm @Thickness 6.35 mm, Temperature 23.0 °C	2.50 ft-lb/in @Thickness 0.250 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	299 °C	570 °F	Annealed, 0.125 in bars; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	288 °C	550 °F	Annealed, 0.125 in bars; ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	316 - 343 °C	600 - 650 °F	Molding
Mold Temperature	>= 135 °C	>= 275 °F	
Drying Temperature	110 - 121 °C	230 - 250 °F	

Processing Properties	Metric	English	Comments
Descriptive Properties		Value	Comments
Product Form		Pellets	

## Contact Songhan Plastic Technology Co.,Ltd.

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