

## PolyOne Edgetek® SF-40GF/000 Polyphenylene Sulfide (PPS), Glass Filled (discontinued \*\*)

Category : Polymer , Thermoplastic , Polyphenylene Sulfide (PPS)

### Material Notes:

Description/Features: Glass Fiber Reinforced UL 94 V0 PolyOne First Choice Information provided by PolyOne Corporation.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_PolyOne-Edgetek-SF-40GF000-Polyphenylene-Sulfide-PPS-Glass-Filled-nbspdiscontinued-.php](http://www.lookpolymers.com/polymer_PolyOne-Edgetek-SF-40GF000-Polyphenylene-Sulfide-PPS-Glass-Filled-nbspdiscontinued-.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.65 g/cc	1.65 g/cc	ASTM D792
Water Absorption	0.030 % @Thickness 3.17 mm	0.030 % @Thickness 0.125 in	24 hr. Immersion; ASTM D570
Linear Mold Shrinkage	0.0010 - 0.0020 cm/cm	0.0010 - 0.0020 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	165 MPa	24000 psi	Type 1 - Rigids, Yield, 0.2 in/min; ASTM D638
Elongation at Break	2.0 - 3.0 %	2.0 - 3.0 %	Type 1 - Rigids, 0.2 in/min; ASTM D638
Tensile Modulus	13.8 GPa	2000 ksi	Type 1 - Rigids, 0.2 in/min; ASTM D638
Flexural Strength	241 MPa	35000 psi	ASTM D790
Flexural Modulus	13.8 GPa	2000 ksi	ASTM D790
Izod Impact, Notched	0.908 J/cm @Thickness 3.17 mm, Temperature 23.0 °C	1.70 ft-lb/in @Thickness 0.125 in, Temperature 73.4 °F	Method A, Injection Molded; ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	266 °C	510 °F	Unannealed; ASTM D648

Processing Properties	Metric	English	Comments
Melt Temperature	299 - 332 °C	570 - 630 °F	Molding

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