

PolyOne Geon™ Vinyl Rigid Extrusion 87560 Polyvinyl Chloride, Rigid (PVC, Rigid)

Category : Polymer , Thermoplastic , Vinyl (PVC) , PVC, Rigid Grade

Material Notes:

The Cell Classification was determined using the notched Izod test with injection molded samples. Information provided by PolyOne

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Geon-Vinyl-Rigid-Extrusion-87560-Polyvinyl-Chloride-Rigid-PVC-Rigid.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.33 g/cc	1.33 g/cc	ASTM D792

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	83	83	15 sec; ASTM D2240
Tensile Strength, Yield	51.8 MPa	7510 psi	Type I, 5.1 mm/min; ASTM D638
Tensile Modulus	2.73 GPa	396 ksi	Type I, 5.1 mm/min; ASTM D638
Flexural Strength	86.2 MPa	12500 psi	ASTM D790
Flexural Modulus	2.92 GPa	424 ksi	ASTM D790
Izod Impact, Notched	0.530 J/cm	0.993 ft-lb/in	Compression Molded, Across Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
	0.750 J/cm	1.41 ft-lb/in	Injection Molded; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
	0.850 J/cm	1.59 ft-lb/in	Compression Molded, Flow; ASTM D256A
	@Thickness 3.18 mm, Temperature 23.0 °C	@Thickness 0.125 in, Temperature 73.4 °F	
Dart Drop Total Energy	60.1 J/cm	0.113 ft-lb/mil	Procedure A, C.125; ASTM D4226
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	199 J/cm	0.373 ft-lb/mil	Procedure B, C.125; ASTM D4226
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	72.0 µm/m-°C	40.0 µin/in-°F	ASTM D696
Deflection Temperature at 1.8 MPa (264 psi)	65.0 °C	149 °F	Unannealed; ASTM D648

Thermal Properties	@Thickness 3.18 mm Metric	@Thickness 0.125 in English	Comments
Processing Properties	Metric	English	Comments
Melt Temperature	191 - 204 °C	376 - 399 °F	

Descriptive Properties	Value	Comments
Appearance	Clear/Transparent	
Forms	Pellets	
Generic Material	PVC, Rigid	
Generic Name	Polyvinyl Chloride, Rigid (PVC, Rigid)	
Processing Method	Sheet Extrusion	
PVC Cell Classification	12443	ASTM D1784
Regional Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	
	South America	

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