

PolyOne Geon™ Vinyl Rigid Molding M5015 Polyvinyl Chloride, Rigid (PVC, Rigid)

Category : Polymer , Thermoplastic , Vinyl (PVC) , PVC, Rigid Grade

Material Notes:

Information provided by PolyOne

Order this product through the following link:

http://www.lookpolymers.com/polymer_PolyOne-Geon-Vinyl-Rigid-Molding-M5015-Polyvinyl-Chloride-Rigid-PVC-Rigid.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.40 g/cc	1.40 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0020 - 0.0050 cm/cm	0.0020 - 0.0050 in/in	ASTM D955
Spiral Flow	61.0 cm	24.0 in	

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	80	80	ASTM D2240
Tensile Strength, Yield	48.3 MPa	7010 psi	51 mm/min; ASTM D638
Elongation at Break	44 %	44 %	51 mm/min; ASTM D638
Tensile Modulus	2.79 GPa	405 ksi	51 mm/min; ASTM D638
Flexural Strength	75.8 MPa	11000 psi	ASTM D790
Flexural Modulus	2.65 GPa	384 ksi	ASTM D790
Izod Impact, Notched	5.30 J/cm @Thickness 3.18 mm, Temperature 23.0 °C	9.93 ft-lb/in @Thickness 0.125 in, Temperature 73.4 °F	Injection Molded; ASTM D256A

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	72.2 °C	162 °F	Unannealed; ASTM D648
	@Thickness 6.35 mm	@Thickness 0.250 in	
	75.0 °C	167 °F	Annealed; ASTM D648
	@Thickness 6.35 mm	@Thickness 0.250 in	
Deflection Temperature at 1.8 MPa (264 psi)	68.9 °C	156 °F	Unannealed; ASTM D648
	@Thickness 6.35 mm	@Thickness 0.250 in	
	72.2 °C	162 °F	Annealed; ASTM D648
	@Thickness 6.35 mm	@Thickness 0.250 in	

Thermal Properties	Metric	English	Comments
Flammability, UL94	@Thickness 1.50 mm	@Thickness 0.0591 in	ALL; UL 94
	5VA @Thickness 1.50 mm	5VA @Thickness 0.0591 in	ALL; UL 94

Processing Properties	Metric	English	Comments
Melt Temperature	199 - 210 °C	390 - 410 °F	

Descriptive Properties	Value	Comments
Features	General Purpose	
	Medium Flow	
	Medium Impact Resistance	
Forms	Pellets	
Generic Material	PVC, Rigid	
Generic Name	Polyvinyl Chloride, Rigid (PVC, Rigid)	
Regional Availability	Africa & Middle East	
	Asia Pacific	
	Europe	
	North America	
	South America	
RoHS Compliance	RoHS Compliant	
Uses	Construction Applications	
	General Purpose	
	Outdoor Applications	

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