

## Polykemi AB POLYabs HD2 ABS

Category : Polymer , Thermoplastic , ABS Polymer

### Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polykemi-AB-POLYabs-HD2-ABS.php](http://www.lookpolymers.com/polymer_Polykemi-AB-POLYabs-HD2-ABS.php)

Physical Properties	Metric	English	Comments
Density	1.06 g/cc	0.0383 lb/in <sup>3</sup>	ISO 1183
Linear Mold Shrinkage	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	With Flow; ISO 2577
	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	Across Flow; ISO 2577
Melt Index of Compound	7.0 g/10 min	7.0 g/10 min	ISO 1133
	@Load 5.00 kg, Temperature 230 °C	@Load 11.0 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 47.0 MPa	<= 6820 psi	ISO/R527
Elongation at Yield	6.0 %	6.0 %	ISO/R527
Flexural Strength	<= 84.0 MPa	<= 12200 psi	ISO 178
Flexural Modulus	2.40 GPa	348 ksi	ISO 178
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.800 J/cm <sup>2</sup>	3.81 ft-lb/in <sup>2</sup>	ISO 179
	@Temperature -20.0 °C	@Temperature -4.00 °F	
	1.20 J/cm <sup>2</sup>	5.71 ft-lb/in <sup>2</sup>	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	102 °C	216 °F	120°C/h; ISO 75/1
Deflection Temperature at 1.8 MPa (264 psi)	88.0 °C	190 °F	120°C/h; ISO 75/1
Vicat Softening Point	112 °C	234 °F	50°C/h; ISO 306
	@Load 5.001 kg	@Load 11.03 lb	
	125 °C	257 °F	

Thermal Properties	Metric @Load 1.00 kg	English @Load 2.21 lb	50°C/h: ISO 306 Comments
Flammability, UL94	HB  @Thickness 1.60 mm	HB  @Thickness 0.0630 in	

Processing Properties	Metric	English	Comments
Melt Temperature	190 - 230 °C	374 - 446 °F	
Mold Temperature	60.0 - 80.0 °C	140 - 176 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	in circulation dryer
	2 - 4 hour	2 - 4 hour	in fresh-air dryer
	2 - 4 hour	2 - 4 hour	in desiccant air dryer
Injection Pressure	90.0 - 150 MPa	13100 - 21800 psi	
Back Pressure	1.00 - 1.50 MPa	145 - 218 psi	

Descriptive Properties	Value	Comments
Holding Pressure ()	20-40	% of injection pressure
Injection Speed ()	High	

## Contact Songhan Plastic Technology Co.,Ltd.

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