

Polykemi AB POLYabs P0P ABS, Plating Grade

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Plating Grade

Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polykemi-AB-POLYabs-P0P-ABS-Plating-Grade.php

Physical Properties	Metric	English	Comments
Density	1.04 g/cc	0.0376 lb/in ³	ISO 1183
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	With Flow; ISO 2577
	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	Across Flow; ISO 2577
Melt Index of Compound	10 g/10 min	10 g/10 min	ISO 1133
	@Load 5.00 kg, Temperature 230 °C	@Load 11.0 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 42.0 MPa	<= 6090 psi	ISO/R527
Elongation at Yield	6.0 %	6.0 %	ISO/R527
Flexural Strength	<= 82.0 MPa	<= 11900 psi	ISO 178
Flexural Modulus	2.30 GPa	334 ksi	ISO 178
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	1.20 J/cm ²	5.71 ft-lb/in ²	ISO 179
	@Temperature -20.0 °C	@Temperature -4.00 °F	
	1.70 J/cm ²	8.09 ft-lb/in ²	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	88.0 °C	190 °F	120°C/h; ISO 75/1
Deflection Temperature at 1.8 MPa (264 psi)	77.0 °C	171 °F	120°C/h; ISO 75/1
Vicat Softening Point	100 °C	212 °F	50°C/h; ISO 306
	@Load 5.001 kg	@Load 11.03 lb	
	HB	HB	

Thermal Properties	Metric	English	Comments
	@ Thickness 1.60 mm	@ Thickness 0.0630 in	
Glow Wire Test	650 °C	1200 °F	IEC 695-2-1
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Processing Properties	Metric	English	Comments
Melt Temperature	190 - 230 °C	374 - 446 °F	
Mold Temperature	60.0 - 80.0 °C	140 - 176 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	in circulation dryer
	2 - 4 hour	2 - 4 hour	in fresh-air dryer
	2 - 4 hour	2 - 4 hour	in desiccant air dryer
Injection Pressure	90.0 - 150 MPa	13100 - 21800 psi	
Back Pressure	1.00 - 1.50 MPa	145 - 218 psi	

Descriptive Properties	Value	Comments
Holding Pressure ()	20-40	% of injection pressure
Injection Speed ()	High	

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