

## Polykemi AB POLYabs R00 ABS, High Impact

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), Impact Grade, Molded

### Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polykemi-AB-POLYabs-R00-ABS-High-Impact.php](http://www.lookpolymers.com/polymer_Polykemi-AB-POLYabs-R00-ABS-High-Impact.php)

Physical Properties	Metric	English	Comments
Density	1.03 g/cc	0.0372 lb/in <sup>3</sup>	ISO 1183
Linear Mold Shrinkage	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	With Flow; ISO 2577
	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	Across Flow; ISO 2577
Melt Index of Compound	5.0 g/10 min	5.0 g/10 min	ISO 1133
	@Load 5.00 kg, Temperature 230 °C	@Load 11.0 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 42.0 MPa	<= 6090 psi	ISO/R527
Elongation at Yield	5.0 %	5.0 %	ISO/R527
Flexural Strength	<= 70.0 MPa	<= 10200 psi	ISO 178
Flexural Modulus	2.20 GPa	319 ksi	ISO 178
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact Unnotched	NB	NB	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	NB	NB	ISO 179
	@Temperature -20.0 °C	@Temperature -4.00 °F	
Charpy Impact, Notched	2.80 J/cm <sup>2</sup>	13.3 ft-lb/in <sup>2</sup>	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	90.0 °C	194 °F	120°C/h; ISO 75/1
Deflection Temperature at 1.8 MPa (264 psi)	75.0 °C	167 °F	120°C/h; ISO 75/1
	106 °C	223 °F	

Vicat Softening Point Thermal Properties	Metric @Load 1.00 kg	English @Load 2.21 lb	Comments
Flammability, UL94	HB  @Thickness 1.60 mm	HB  @Thickness 0.0630 in	

Processing Properties	Metric	English	Comments
Melt Temperature	190 - 230 °C	374 - 446 °F	
Mold Temperature	60.0 - 80.0 °C	140 - 176 °F	
Drying Temperature	80.0 °C	176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	in circulation dryer
	2 - 4 hour	2 - 4 hour	in fresh-air dryer
	2 - 4 hour	2 - 4 hour	in desiccant air dryer
Injection Pressure	90.0 - 150 MPa	13100 - 21800 psi	
Back Pressure	1.00 - 1.50 MPa	145 - 218 psi	

Descriptive Properties	Value	Comments
Holding Pressure ( )	20-40	% of injection pressure
Injection Speed ( )	High	

## Contact Songhan Plastic Technology Co.,Ltd.

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