

Polykemi AB POLYshine PBT D201 GF20 PBT, Glass Fiber Reinforced

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), 20% Glass Fiber Filled

Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polykemi-AB-POLYshine-PBT-D201-GF20-PBT-Glass-Fiber-Reinforced.php

Physical Properties	Metric	English	Comments
Density	1.46 g/cc	0.0527 lb/in ³	ISO 1183
Filler Content	20 %	20 %	±2%; Polykemi
Linear Mold Shrinkage	0.0040 cm/cm	0.0040 in/in	With Flow; ISO 2577
	0.013 cm/cm	0.013 in/in	Across Flow; ISO 2577

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 120 MPa	<= 17400 psi	ISO/R527
Elongation at Yield	3.0 %	3.0 %	ISO/R527
Flexural Strength	<= 165 MPa	<= 23900 psi	ISO 178
Flexural Modulus	6.00 GPa	870 ksi	ISO 178
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.350 J/cm ²	1.67 ft-lb/in ²	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	215 °C	419 °F	120°C/h; ISO 75/1
Deflection Temperature at 1.8 MPa (264 psi)	205 °C	401 °F	120°C/h; ISO 75/1
Vicat Softening Point	210 °C	410 °F	50°C/h; ISO 306
	@Load 5.001 kg	@Load 11.03 lb	
Flammability, UL94	HB	HB	
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Glow Wire Test	750 °C	1380 °F	IEC 695-2-1
	@Thickness 2.00 mm	@Thickness 0.0787 in	

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