

## Polymer Resources ABS-G30 ABS, 30% Glass Reinforced

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), 30% Glass Fiber Filled

### Material Notes:

Acrylonitrile Butadiene Styrene, 30% Glass Reinforced Process: Injection Molding Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples. Information provided by Polymer Resources Corporation.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polymer-Resources-ABS-G30-ABS-30-Glass-Reinforced.php](http://www.lookpolymers.com/polymer_Polymer-Resources-ABS-G30-ABS-30-Glass-Reinforced.php)

| Physical Properties   | Metric  | English   | Comments   |
|-----------------------|---|---|------------|
| Specific Gravity      | 1.26 g/cc   | 1.26 g/cc   | ASTM D792  |
| Linear Mold Shrinkage | 0.0010 - 0.0020 cm/cm                                       | 0.0010 - 0.0020 in/in                                       | ASTM D955  |
| Melt Flow             | 0.10 - 5.0 g/10 min<br>@Load 3.80 kg,<br>Temperature 230 °C | 0.10 - 5.0 g/10 min<br>@Load 8.38 lb,<br>Temperature 446 °F | ASTM D1238 |

| Mechanical Properties     | Metric                             | English                               | Comments  |
|---------------------------|------------------------------------|---------------------------------------|-----------|
| Tensile Strength at Break | 96.5 MPa                           | 14000 psi                             | ASTM D638 |
| Tensile Strength, Yield   | 96.5 MPa                           | 14000 psi                             | ASTM D638 |
| Elongation at Yield       | 1.5 %                              | 1.5 %                                 | ASTM D638 |
| Tensile Modulus           | 8.96 GPa                           | 1300 ksi                              | ASTM D638 |
| Flexural Strength         | 134 MPa                            | 19500 psi                             | ASTM D790 |
| Flexural Modulus          | 8.27 GPa                           | 1200 ksi                              | ASTM D790 |
| Izod Impact, Notched      | 0.534 J/cm<br>@Temperature 22.8 °C | 1.00 ft-lb/in<br>@Temperature 73.0 °F | ASTM D256 |
| Izod Impact, Unnotched    | 2.67 J/cm<br>@Temperature 22.8 °C  | 5.00 ft-lb/in<br>@Temperature 73.0 °F | ASTM D256 |

| Thermal Properties                          | Metric                   | English                    | Comments  |
|---|--------------------------|----------------------------|-----------|
| Deflection Temperature at 0.46 MPa (66 psi) | 113 °C                   | 235 °F                     | ASTM D648 |
| Deflection Temperature at 1.8 MPa (264 psi) | 107 °C                   | 225 °F                     | ASTM D648 |
| Flammability, UL94                          | HB<br>@Thickness 1.59 mm | HB<br>@Thickness 0.0626 in |           |

| Thermal Properties | Metric             | English             | Comments |
|--------------------|--------------------|---------------------|----------|
|                    | @Thickness 3.17 mm | @Thickness 0.125 in |          |

| Processing Properties     | Metric           | English          | Comments |
|---------------------------|------------------|------------------|----------|
| Rear Barrel Temperature   | 199 - 227 °C     | 390 - 440 °F     |          |
| Middle Barrel Temperature | 210 - 232 °C     | 410 - 450 °F     |          |
| Front Barrel Temperature  | 216 - 238 °C     | 420 - 460 °F     |          |
| Melt Temperature          | 210 - 238 °C     | 410 - 460 °F     |          |
| Mold Temperature          | 60.0 - 82.2 °C   | 140 - 180 °F     |          |
| Drying Temperature        | 79.4 - 85.0 °C   | 175 - 185 °F     |          |
| Dry Time                  | 3.00 - 4.00 hour | 3.00 - 4.00 hour |          |

| Descriptive Properties | Value | Comments |
|------------------------|-------|----------|
| Vent                   | 0.001 |          |

## Contact Songhan Plastic Technology Co.,Ltd.

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