

## Polymer Resources NY66-GP1-[color]H Nylon, General Purpose Heat Stabilized (DAM)

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Heat Stabilized

### Material Notes:

Process: Injection Molding Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples.

Nylon grades are tested dry as molded (DAM). Information provided by Polymer Resources Corporation.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polymer-Resources-NY66-GP1-colorH-Nylon-General-Purpose-Heat-Stabilized-DAM.php](http://www.lookpolymers.com/polymer_Polymer-Resources-NY66-GP1-colorH-Nylon-General-Purpose-Heat-Stabilized-DAM.php)

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in <sup>3</sup>	ASTM D792
Linear Mold Shrinkage	0.012 - 0.018 cm/cm	0.012 - 0.018 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	82.7 MPa	12000 psi	ASTM D638
Tensile Strength, Yield	82.7 MPa	12000 psi	ASTM D638
Flexural Strength	114 MPa	16500 psi	ASTM D790
Flexural Modulus	2.83 GPa	410 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm	1.00 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	229 °C	445 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	87.8 °C	190 °F	ASTM D648
Flammability, UL94	V-2	V-2	1/16 in

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	266 - 277 °C	510 - 530 °F	
Middle Barrel Temperature	271 - 282 °C	520 - 540 °F	
Front Barrel Temperature	277 - 288 °C	530 - 550 °F	
Melt Temperature	277 - 293 °C	530 - 560 °F	
Mold Temperature	65.6 - 93.3 °C	150 - 200 °F	
Drying Temperature	73.9 - 85.0 °C	165 - 185 °F	

Processing Properties	Metric	English	Comments
Dry Time	3-4 hour	3-4 hour	

## Contact Songhan Plastic Technology Co.,Ltd.

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