

Polyram PlusTek PA340S6 Nylon 6.6, 30% Glass beads

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Glass Bead Filled

Material Notes:

30% glass beads reinforced polyamide 6.6 for injection molding applications Information provided by Polyram Ram On Ind.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polyram-PlusTek-PA340S6-Nylon-66-30-Glass-beads.php

Physical Properties	Metric	English	Comments
Density	1.35 g/cc	0.0488 lb/in ³	DIN 53479
Water Absorption	5.6 %	5.6 %	DIN 53495
Moisture Absorption at Equilibrium	1.7 %	1.7 %	50%RH; DIN 53714
Linear Mold Shrinkage	0.0080 - 0.010 cm/cm	0.0080 - 0.010 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	98	98	ASTM-D785
Tensile Strength, Yield	95.0 MPa	13800 psi	ASTM-D638
Elongation at Break	4.0 %	4.0 %	ASTM-D638
Tensile Modulus	4.80 GPa	696 ksi	ASTM-D790
Flexural Strength	110 MPa	16000 psi	ASTM D790
Flexural Modulus	3.30 GPa	479 ksi	ASTM-D790
Izod Impact, Notched	0.500 J/cm @Temperature 23.0 °C	0.937 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	256 °C	493 °F	
Maximum Service Temperature, Air	80.0 °C	176 °F	Continuous Use
	180 °C	356 °F	Short peaks operation
Deflection Temperature at 0.46 MPa (66 psi)	200 °C	392 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	90.0 °C	194 °F	DIN 53461
Flammability, UL94	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	

Thermal Properties	Metric	English	Comments
Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+12 ohm-cm	1.00e+12 ohm-cm	DIN 53482
Surface Resistance	1.00e+15 ohm	1.00e+15 ohm	DIN 53482
Dielectric Constant	3.8	3.8	VDE 0303/4
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	80.0 kV/mm	2030 kV/in	VDE 0303/4

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