

## Polyram RamSter PF100 PBT, General Purpose

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), Unreinforced, Molded

### Material Notes:

General purpose, high viscosity PBT for injection molding applications Information provided by Polyram Ram On Ind.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polyram-RamSter-PF100-PBT-General-Purpose.php](http://www.lookpolymers.com/polymer_Polyram-RamSter-PF100-PBT-General-Purpose.php)

Physical Properties	Metric	English	Comments
Density	1.30 g/cc	0.0470 lb/in <sup>3</sup>	DIN 53479
Water Absorption	0.60 %	0.60 %	DIN 53495
Moisture Absorption at Equilibrium	0.25 %	0.25 %	23° C, 50% RH; DIN 53714
Linear Mold Shrinkage	0.023 cm/cm	0.023 in/in	
Melt Flow	30 g/10 min @Load 2.16 kg, Temperature 230 °C	30 g/10 min @Load 4.76 lb, Temperature 446 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	57.0 MPa	8270 psi	ASTM-D638
Elongation at Break	30 %	30 %	ASTM-D638
Flexural Strength	85.0 MPa	12300 psi	ASTM D790
Flexural Modulus	2.20 GPa	319 ksi	ASTM-D790
Izod Impact, Notched	0.400 J/cm @Temperature 23.0 °C	0.749 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	225 °C	437 °F	
Deflection Temperature at 0.46 MPa (66 psi)	170 °C	338 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	70.0 °C	158 °F	DIN 53461
Flammability, UL94	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	
Glow Wire Test	750 °C	1380 °F	

Electrical Properties	Metric	English	Comments
Volume Resistivity	$\geq 1.00 \times 10^{16}$ ohm-cm	$\geq 1.00 \times 10^{16}$ ohm-cm	DIN 53482
Dielectric Constant	3.2 @Frequency 1e+6 Hz	3.2 @Frequency 1e+6 Hz	VDE 0303/4

## Contact Songhan Plastic Technology Co.,Ltd.

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