

Premix Premi-Glas® 1240-20 Fiberglass Reinforced Thermoset Thick Molding Compound

Category : Polymer , Thermoset , Filled/Reinforced Thermoset

Material Notes:

Premi-Glas® 1240-20 is a fiberglass reinforced thermoset Thick Molding Compound for general purpose applications requiring thermal stability and stiffness. Key features and benefits are: Excellent stiffness to weight ratio, non-melting Good dimensional stability, including excellent thermal resistance Pigmentable for molded-in color; best appearance with mold texture Excellent property retention in cold and hot environments Good corrosion resistance except in acid environments. Designed for injection or compression molding in matched metal die molds. Information provided by Premix.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Premix-Premi-Glas-1240-20-Fiberglass-Reinforced-Thermoset-Thick-Molding-Compound.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.70 - 1.85 g/cc	1.70 - 1.85 g/cc	
Linear Mold Shrinkage	0.0015 - 0.0030 cm/cm	0.0015 - 0.0030 in/in	Polymerization Shrinkage

Mechanical Properties	Metric	English	Comments
Tensile Strength	50.0 MPa	7250 psi	ASTM D638
Tensile Modulus	15.0 GPa	2180 ksi	ASTM D638
Flexural Strength	125 MPa	18100 psi	ASTM D790
Flexural Modulus	10.0 GPa	1450 ksi	ASTM D790
Compressive Strength	165 MPa	23900 psi	ASTM D695
Poissons Ratio	0.30	0.30	
Shear Modulus	5.80 GPa	841 ksi	Calculated
Izod Impact, Notched	5.50 J/cm	10.3 ft-lb/in	ASTM D256
Izod Impact, Unnotched	8.00 J/cm	15.0 ft-lb/in	ASTM D4812

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	35.0 $\mu\text{m}/\text{m}\cdot^\circ\text{C}$	19.4 $\mu\text{in}/\text{in}\cdot^\circ\text{F}$	Z Direction
CTE, linear, Transverse to Flow	25.0 $\mu\text{m}/\text{m}\cdot^\circ\text{C}$	13.9 $\mu\text{in}/\text{in}\cdot^\circ\text{F}$	XY Direction
Thermal Conductivity	0.300 W/m-K	2.08 BTU-in/hr-ft ² -°F	

Processing Properties	Metric	English	Comments
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Processing Properties	Metric	English	Comments
Clamp Pressure	3.45 - 6.89 MPa	500 - 1000 psi	Molding Pressure

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