

Premix Thermoplastics PRE-ELEC® CP 1316 (discontinued **)

Category : Polymer , Thermoplastic , Polyolefin

Material Notes:

PRE-ELEC CP 1316 is a conductive thermoplastic compound based on a polyolefin copolymer. Conductivity is achieved by using special conductive carbon black. In addition to a very low electrical resistivity PRE-ELEC CP 1316 has good mechanical properties and is easy to extrude or injection mould. Typical applications include flexible extruded profiles and tubes and flexible injection molded parts. PRE-ELEC CP 1316 may also be used as a masterbatch and blended with EVA or PE-LD. Test Specimen - 4.0 mm thick, 10.0 mm wide molded rod. Information provided by Premix Thermoplastics Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Premix-Thermoplastics-PRE-ELEC-CP-1316-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.12 g/cc	0.0405 lb/in ³	
Linear Mold Shrinkage	0.012 cm/cm	0.012 in/in	ISO 294-4
Melt Flow	0.040 g/10 min	0.040 g/10 min	ISO 1133
	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	
	0.20 g/10 min	0.20 g/10 min	ISO 1133
	@Load 5.00 kg, Temperature 190 °C	@Load 11.0 lb, Temperature 374 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	93	93	ISO 868
Hardness, Shore D	43	43	ISO 868
Tensile Strength, Ultimate	11.0 MPa	1600 psi	ISO 527
Elongation at Break	500 %	500 %	ISO 527
Modulus of Elasticity	0.110 GPa	16.0 ksi	ISO 178
Izod Impact, Notched	NB	NB	ISO 180
	@Thickness 4.00 mm, Temperature 23.0 °C	@Thickness 0.157 in, Temperature 73.4 °F	
Izod Impact, Unnotched	NB	NB	ISO 180
	@Thickness 4.00 mm, Temperature 23.0 °C	@Thickness 0.157 in, Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
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Thermal Properties	Metric	English	Comments
Vicat Softening Point	50.0 °C	122 °F	Rate A; ISO 306/A50

Electrical Properties	Metric	English	Comments
Volume Resistivity	<= 100 ohm-cm	<= 100 ohm-cm	ISO D-257
Surface Resistance	<= 1000 ohm	<= 1000 ohm	ISO D-257

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	180 °C	356 °F	Zone 1; Cylinder
	180 °C	356 °F	Zone 2; Cylinder
	190 °C	374 °F	Zone 3; Cylinder
	190 °C	374 °F	Zone 4; Cylinder
	200 °C	392 °F	Zone 5; Cylinder
	200 °C	392 °F	Zone 6; Cylinder
Die Temperature	190 °C	374 °F	Zone 3
	200 °C	392 °F	Zone 4
	200 °C	392 °F	Zone 1
	200 °C	392 °F	Zone 2
	200 °C	392 °F	Zone 5
Melt Temperature	180 - 220 °C	356 - 428 °F	
Mold Temperature	40.0 - 60.0 °C	104 - 140 °F	
Roll Temperature	50.0 °C	122 °F	3rd Roll
	60.0 °C	140 °F	2nd Roll
	70.0 °C	158 °F	1st Roll
Drying Temperature	60.0 °C	140 °F	If stored for longer than 1 year
	@Time >= 10800 sec	@Time >= 3.00 hour	
Moisture Content	<= 0.15 %	<= 0.15 %	When Produced
Injection Pressure	60.00 MPa	8702 psi	
Shelf Life	12.0 Month	12.0 Month	Normal Storing Conditions

Descriptive Properties	Value	Comments
Appearance	Granule	
Color	Black	
Injection Speed	Moderate	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China