

## Quadrant EPP Duratron® PAI T4203 PAI, unfilled, extruded (ISO Data)

Category : Polymer , Thermoplastic , Polyamide-imide (PAI) , Polyamide-Imide, Extruded

### Material Notes:

Duratron T4203 PAI offers the best toughness and impact strength of all Duratron PAI grades. This extruded Duratron PAI grade is very popular for precision parts in high-tech equipment. In addition, its good electrical insulating ability provides numerous possibilities in the field of electrical components. Very high maximum allowable service temperature in air (250°C continuously) Excellent retention of mechanical strength, stiffness and creep resistance over a wide temperature range Superb dimensional stability up to 260°C Excellent wear & frictional behaviour (particular Duratron T4301 & T4501 PAI) Very good UV-resistance Exceptional resistance against high energy radiation (gamma- and X-rays) Inherent low flammability

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Quadrant-EPP-Duratron-PAI-T4203-PAI-unfilled-extruded-ISO-Data.php](http://www.lookpolymers.com/polymer_Quadrant-EPP-Duratron-PAI-T4203-PAI-unfilled-extruded-ISO-Data.php)

Physical Properties	Metric	English	Comments
Density	1.41 g/cc	0.0509 lb/in <sup>3</sup>	ISO 1183-1
Moisture Absorption at Equilibrium	2.5 %	2.5 %	50% RH
Water Absorption at Saturation	4.4 %	4.4 %	
Outgassing - Total Mass Loss	1.9 %	1.9 %	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell E	80	80	ISO 2039-2
Hardness, Shore D	88	88	
Ball Indentation Hardness	200 MPa	29000 psi	ISO 2039-1
Tensile Strength	150 MPa	21800 psi	at Yield; ISO 527-1/-2
Elongation at Break	20 %	20 %	ISO 527-1/-2
Elongation at Yield	9.0 %	9.0 %	ISO 527-1/-2
Tensile Modulus	4.20 GPa	609 ksi	ISO 527-1/-2
Flexural Strength	178 MPa	25800 psi	
Compressive Strength	34.0 MPa	4930 psi	ISO 604
	@Strain 1 %	@Strain 1 %	
	67.0 MPa	9720 psi	ISO 604
	@Strain 2 %	@Strain 2 %	
	135 MPa	19600 psi	ISO 604

Mechanical Properties	@Strain 5 % Metric	@Strain 5 % English	Comments
K Factor (ISO)	5.0 $\mu\text{m}/\text{km}$	5.0 $\mu\text{m}/\text{km}$	
Charpy Impact Unnotched	NB	NB	ISO 179-1/1eU
Charpy Impact, Notched	1.50 J/cm <sup>2</sup>	7.14 ft-lb/in <sup>2</sup>	ISO 179-1/1eA
Coefficient of Friction, Dynamic	0.35 - 0.60	0.35 - 0.60	
Limiting Pressure Velocity	0.200 MPa-m/sec	5710 psi-ft/min	at 1 m/s unlubricated
	0.320 MPa-m/sec	9140 psi-ft/min	at 0.1 m/s unlubricated

Thermal Properties	Metric	English	Comments
CTE, linear	40.0 $\mu\text{m}/\text{m}\cdot\text{°C}$	22.2 $\mu\text{in}/\text{in}\cdot\text{°F}$	
	@Temperature 23.0 - 100 °C	@Temperature 73.4 - 212 °F	
Thermal Conductivity	0.260 W/m-K	1.80 BTU-in/hr-ft <sup>2</sup> -°F	
Maximum Service Temperature, Air	250 °C	482 °F	Continuous
Deflection Temperature at 1.8 MPa (264 psi)	280 °C	536 °F	ISO 75-1/-2
Glass Transition Temp, Tg	280 °C	536 °F	DSC, 20°C/min.; ISO 11357-1/-2
Flammability, UL94	V-0	V-0	
Oxygen Index	45 %	45 %	ISO 4589-1/-2

Electrical Properties	Metric	English	Comments
Volume Resistivity	$\geq 1.0\text{e}+14$ ohm-cm	$\geq 1.0\text{e}+14$ ohm-cm	IEC 60093
Surface Resistivity per Square	$\geq 1.0\text{e}+13$ ohm	$\geq 1.0\text{e}+13$ ohm	IEC 60093
Dielectric Constant	4.2	4.2	IEC 60250
	@Frequency $\geq 100000$ Hz	@Frequency $\geq 100000$ Hz	
Dielectric Strength	24.0 kV/mm	610 kV/in	
Dissipation Factor	0.026	0.026	IEC 60250
	@Frequency 100000 Hz	@Frequency 100000 Hz	
Comparative Tracking Index	175 V	175 V	IEC 60112

Compliance Properties	Metric	English	Comments
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<b>3A-Dairy Compliance Properties</b>	<b>No Metric</b>	<b>No English</b>	<b>Comments</b>
European Food 1935/2004	No	No	
FDA	No	No	
USP Class VI	No	No	

<b>Chemical Resistance Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>
Acids, Strong (pH 1-3)	Limited	Limited	
Acids, Weak	Acceptable	Acceptable	
Alcohols	Acceptable	Acceptable	
Alkalies, Strong (pH 11-14)	Unacceptable	Unacceptable	
Alkalies, Weak	Limited	Limited	
Chlorinated Solvents	Acceptable	Acceptable	
Continuous Sunlight	Limited	Limited	
Hot Water / Steam	Limited	Limited	
Hydrocarbons - Aliphatic	Acceptable	Acceptable	
Hydrocarbons - Aromatic	Acceptable	Acceptable	
Inorganic Salt Solutions	Acceptable	Acceptable	
Ketones, Esters	Acceptable	Acceptable	

## Contact Songhan Plastic Technology Co.,Ltd.

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