

Ravago Manufacturing Americas Hylex® P1310G30 HB Polycarbonate, 30% Fiberglass Reinforced, UV Stabilized

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, 30% Glass Filled

Material Notes:

Information provided by Ravago.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Ravago-Manufacturing-Americas-Hylex-P1310G30-HB-Polycarbonate-30-Fiberglass-Reinforced-UV-Stabilized.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.43 g/cc	1.43 g/cc	ASTM D792
Water Absorption	0.12 %	0.12 %	24-Hr Immersion; ASTM D570
Linear Mold Shrinkage, Flow	0.0010 - 0.0030 cm/cm	0.0010 - 0.0030 in/in	ASTM D955
Melt Flow	3.0 - 7.0 g/10 min @Load 1.20 kg, Temperature 300 °C	3.0 - 7.0 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	92	92	ASTM D785
Tensile Strength, Yield	128 MPa	18600 psi	ASTM D638
Elongation at Yield	4.0 %	4.0 %	ASTM D638
Flexural Strength	166 MPa	24100 psi	ASTM D790
Flexural Modulus	6.897 GPa	1000 ksi	ASTM D790
Izod Impact, Notched	1.07 J/cm @Thickness 3.17 mm, Temperature 22.8 °C	2.00 ft-lb/in @Thickness 0.125 in, Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	152 °C	306 °F	Unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	148 °C	298 °F	Unannealed; ASTM D648
Vicat Softening Point	166 °C	331 °F	ASTM D1525
Flammability, UL94	HB @Thickness 1.50 mm	HB @Thickness 0.0591 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	4.00e+16 ohm-cm	4.00e+16 ohm-cm	ASTM D257
Dielectric Strength	16.9 kV/mm @Thickness 3.17 mm	430 kV/in @Thickness 0.125 in	in air; ASTM D149
Arc Resistance	120 sec	120 sec	ASTM D495

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