

## SABIC Innovative Plastics Cyclac® INP564 ABS

Category : Polymer , Thermoplastic , ABS Polymer

### Material Notes:

SABIC INP564 provides compatibility with a wider range of ABS grades than many color concentrate bases; allows better dispersion than pellets; allows concentrate manufacturers to produce both pelletized and dry blend concentrate; provides a base resin with less heat history than pellets; suitable for direct weather exposure; can be used in all SAN applications where a fine particle size is desired. This data was supplied by SABIC-IP for the Americas region.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Cyclac-INP564-ABS.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Cyclac-INP564-ABS.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.08 g/cc	1.08 g/cc	ASTM D 792
Density	1.07 g/cc	0.0387 lb/in <sup>3</sup>	ISO 1183
Melt Flow	37.8 g/10 min	37.8 g/10 min	ASTM D 1238
	@Load 3.80 kg, Temperature 230 °C	@Load 8.38 lb, Temperature 446 °F	
	78 g/10 min	78 g/10 min	ISO 1133
	@Load 10.0 kg, Temperature 220 °C	@Load 22.0 lb, Temperature 428 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	123	123	ASTM D 785
Tensile Strength at Break	53.0 MPa	7690 psi	Type I, 5 mm/min; ASTM D 638
	54.0 MPa	7830 psi	50 mm/min; ISO 527
Tensile Strength, Yield	52.0 MPa	7540 psi	Type I, 5 mm/min; ASTM D 638
	54.0 MPa	7830 psi	50 mm/min; ISO 527
Elongation at Break	1.2 %	1.2 %	50 mm/min; ISO 527
	1.7 %	1.7 %	Type I, 5 mm/min; ASTM D 638
Elongation at Yield	1.2 %	1.2 %	50 mm/min; ISO 527
	1.6 %	1.6 %	Type I, 5 mm/min; ASTM D 638
Tensile Modulus	3.84 GPa	557 ksi	1 mm/min; ISO 527
	3.89 GPa	564 ksi	5 mm/min; ASTM D 638
Flexural Yield Strength	65.0 MPa	9430 psi	2 mm/min; ISO 178

Mechanical Properties	Metric	English	Comments
	82.0 MPa	11800 psi	1.3 mm/min, 50 mm span; ASTM D 790
Flexural Modulus	3.46 GPa	502 ksi	2 mm/min; ISO 178
	3.72 GPa	540 ksi	1.3 mm/min, 50 mm span; ASTM D 790
Izod Impact, Notched	0.140 J/cm	0.262 ft-lb/in	ASTM D 256
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	0.220 J/cm	0.412 ft-lb/in	ASTM D 256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	1.00 kJ/m <sup>2</sup>	0.476 ft-lb/in <sup>2</sup>	80*10*4; ISO 180/1A
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	2.00 kJ/m <sup>2</sup>	0.952 ft-lb/in <sup>2</sup>	80*10*4; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.100 J/cm <sup>2</sup>	0.476 ft-lb/in <sup>2</sup>	ISO 179/2C
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	95.0 °C	203 °F	ASTM D 648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Deflection Temperature at 1.8 MPa (264 psi)	85.0 °C	185 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	83.0 °C	181 °F	unannealed; ASTM D 648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	101 °C	214 °F	Rate B/50; ISO 306
	104 °C	219 °F	Rate B/120; ISO 306

## Contact Songhan Plastic Technology Co.,Ltd.

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