

**SABIC Innovative Plastics Cycloloy® C1000HF PC+ABS (Asia Pacific)**

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

**Material Notes:**

High flow PC+ABS.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Cycloloy-C1000HF-PCABS-Asia-Pacific.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Cycloloy-C1000HF-PCABS-Asia-Pacific.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.12 g/cc	1.12 g/cc	ASTM D792
Water Absorption	0.10 %	0.10 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Moisture Absorption at Equilibrium	0.40 %	0.40 %	ASTM D570
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Linear Mold Shrinkage, Transverse	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Melt Flow	7.0 g/10 min	7.0 g/10 min	ASTM D1238
	@Load 3.80 kg, Temperature 230 °C	@Load 8.38 lb, Temperature 446 °F	
	24 g/10 min	24 g/10 min	ASTM D1238
	@Load 5.00 kg, Temperature 260 °C	@Load 11.0 lb, Temperature 500 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	57.0 MPa	8270 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	80 %	80 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	5.0 %	5.0 %	Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.48 GPa	360 ksi	50 mm/min; ASTM D638
Flexural Yield Strength	91.0 MPa	13200 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.48 GPa	360 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	5.34 J/cm	10.0 ft-lb/in	ASTM D256
	1.06 J/cm	1.99 ft-lb/in	

Mechanical Properties	Metric @ Temperature -30.0 °C	English @ Temperature -22.0 °F	ASTM D256 Comments
Dart Drop, Total Energy	40.0 J @Temperature -30.0 °C	29.5 ft-lb @Temperature -22.0 °F	ASTM D3763
	54.0 J @Temperature 23.0 °C	39.8 ft-lb @Temperature 73.4 °F	ASTM D3763

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	72.0 $\mu\text{m}/\text{m}\cdot\text{°C}$ @Temperature -40.0 - 40.0 °C	40.0 $\mu\text{in}/\text{in}\cdot\text{°F}$ @Temperature -40.0 - 104 °F	ASTM E 831
Thermal Conductivity	0.200 W/m-K	1.39 BTU-in/hr-ft <sup>2</sup> -°F	ASTM C177
Deflection Temperature at 0.46 MPa (66 psi)	115 °C @Thickness 3.20 mm	239 °F @Thickness 0.126 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	98.0 °C @Thickness 3.20 mm	208 °F @Thickness 0.126 in	unannealed; ASTM D648

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