

## SABIC Innovative Plastics Lexan® EXL1414T PC Copolymer (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

### Material Notes:

Lexan® EXL1414T polycarbonate (PC) siloxane copolymer resin is a transparent injection molding grade. This resin offers extreme low temperature (-40 °C) ductility in combination with medium flow characteristics and excellent processability with opportunities for shorter IM cycle times compared to standard PC. Lexan EXL1414T resin is a general purpose product available in transparent and opaque colors and is an excellent candidate for a broad range of applications.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Lexan-EXL1414T-PC-Copolymer-Europe-Africa-Middle-East.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-EXL1414T-PC-Copolymer-Europe-Africa-Middle-East.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D792
Density	1.19 g/cc	0.0430 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption	0.0900 %	0.0900 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.12 %	0.12 %	ISO 62
Linear Mold Shrinkage, Flow	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Linear Mold Shrinkage, Transverse	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	10 g/10 min @Load 1.20 kg, Temperature 300 °C	10 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238
Melt Index of Compound	9.0 g/10 min @Load 1.20 kg, Temperature 300 °C	9.0 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm <sup>3</sup> /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell L	87	87	ISO 2039-2
Tensile Strength at Break	55.0 MPa	7980 psi	50 mm/min; ISO 527
	59.0 MPa	8560 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	56.0 MPa	8120 psi	50 mm/min; ISO 527
	57.0 MPa	8270 psi	Type I, 50 mm/min; ASTM D638

Elongation at Break Mechanical Properties	108.5 % Metric	108.5 % English	50 mm/min; ISO 527 Comments
	123.9 %	123.9 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	5.4 %	5.4 %	50 mm/min; ISO 527
	5.6 %	5.6 %	Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.18 GPa	316 ksi	50 mm/min; ASTM D638
	2.30 GPa	334 ksi	1 mm/min; ISO 527
Flexural Yield Strength	88.0 MPa	12800 psi	2 mm/min; ISO 178
	92.0 MPa	13300 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.12 GPa	307 ksi	2 mm/min; ISO 178
	2.18 GPa	316 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	8.24 J/cm	15.4 ft-lb/in	ASTM D256
	7.12 J/cm	13.3 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	65.0 kJ/m <sup>2</sup>	30.9 ft-lb/in <sup>2</sup>	80*10*3; ISO 180/1A
	55.0 kJ/m <sup>2</sup>	26.2 ft-lb/in <sup>2</sup>	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	NB	NB	80*10*3; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	7.00 J/cm <sup>2</sup>	33.3 ft-lb/in <sup>2</sup>	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	6.00 J/cm <sup>2</sup>	28.6 ft-lb/in <sup>2</sup>	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Dart Drop, Total Energy	75.0 J	55.3 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	77.0 J	56.8 ft-lb	

Mechanical Properties	Metric @ Temperature -30.0 °C	English @ Temperature -22.0 °F	ASTM D3763 Comments
<b>Thermal Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>
CTE, linear, Parallel to Flow	67.0 µm/m-°C	37.2 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	
	67.0 µm/m-°C	37.2 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
CTE, linear, Transverse to Flow	80.0 µm/m-°C	44.4 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	
	80.0 µm/m-°C	44.4 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
Deflection Temperature at 1.8 MPa (264 psi)	116 °C	241 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	120 °C	248 °F	
	@Thickness 3.20 mm	@Thickness 0.126 in	unannealed; ASTM D648
Vicat Softening Point	138 °C	280 °F	Rate A/50; ASTM D1525
	138 °C	280 °F	Rate B/50; ISO 306
	139 °C	282 °F	Rate B/120; ISO 306
UL RTI, Electrical	130 °C	266 °F	UL 746B
UL RTI, Mechanical without Impact	130 °C	266 °F	UL 746B
Flammability, UL94	HB	HB	UL 94
	@Thickness 0.800 mm	@Thickness 0.0315 in	
	V-2	V-2	UL 94
	@Thickness 3.00 mm	@Thickness 0.118 in	
Glow Wire Test	850 °C	1560 °F	IEC 60695-2-13
	850 °C	1560 °F	IEC 60695-2-13
	960 °C	1760 °F	IEC 60695-2-12
@Thickness 3.00 mm	@Thickness 0.118 in		

Optical Properties	Metric	English	Comments
Haze	3.0 % @Thickness 2.54 mm	3.0 % @Thickness 0.100 in	ASTM D1003
Transmission, Visible	82 %	82 %	2.54 mm; ASTM D1003

Electrical Properties	Metric	English	Comments
Volume Resistivity	$\geq 1.00 \times 10^{15}$ ohm-cm	$\geq 1.00 \times 10^{15}$ ohm-cm	ASTM D257
Surface Resistance	$\geq 1.00 \times 10^{15}$ ohm	$\geq 1.00 \times 10^{15}$ ohm	ASTM D257

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	pass	IEC 60695-10-2

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