

SABIC Innovative Plastics Lexan® HFD1930 PC Copolymer

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

55 MFR LEXAN High Flow Ductile Copolymer, Natural color only

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-HFD1930-PC-Copolymer.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Density	1.20 g/cc	0.0434 lb/in ³	ASTM D792
	1.20 g/cc	0.0434 lb/in ³	ISO 1183
Moisture Absorption	0.150 %	0.150 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.30 %	0.30 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Melt Flow	55 g/10 min	55 g/10 min	ASTM D1238
	@Load 1.20 kg, Temperature 300 °C	@Load 2.65 lb, Temperature 572 °F	
Melt Index of Compound	51 g/10 min	51 g/10 min	MVR [cm ³ /10 min]; ISO 1133
	@Load 1.20 kg, Temperature 300 °C	@Load 2.65 lb, Temperature 572 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM D785
Tensile Strength at Break	56.0 MPa	8120 psi	50 mm/min; ISO 527
	57.0 MPa	8270 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	60.0 MPa	8700 psi	Type I, 50 mm/min; ASTM D638
	61.0 MPa	8850 psi	50 mm/min; ISO 527
Elongation at Break	100 %	100 %	50 mm/min; ISO 527
	114 %	114 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	5.5 %	5.5 %	Type I, 50 mm/min; ASTM D638
	6.0 %	6.0 %	50 mm/min; ISO 527

Mechanical Properties	Metric	English	Comments
	2.30 GPa	334 ksi	5 mm/min; ASTM D638
Flexural Yield Strength	90.0 MPa	13100 psi	2 mm/min; ISO 178
	100 MPa	14500 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.20 GPa	319 ksi	2 mm/min; ISO 178
	2.28 GPa	331 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	6.74 J/cm	12.6 ft-lb/in	ASTM D256
	1.08 J/cm	2.02 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	3.25 J/cm	6.09 ft-lb/in	ASTM D256
	@Temperature 0.000 °C	@Temperature 32.0 °F	
Izod Impact, Notched (ISO)	55.0 kJ/m ²	26.2 ft-lb/in ²	80*10*3; ISO 180/1A
	10.0 kJ/m ²	4.76 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	NB	NB	80*10*3; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	6.00 J/cm ²	28.6 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	1.10 J/cm ²	5.23 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Dart Drop, Total Energy	56.0 J	41.3 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Impact Test	92.0 J	67.9 ft-lb	Multiaxial Impact; ISO 6603

Thermal Properties	Metric	English	Comments
	80.0 µm/m-°C	44.4 µin/in-°F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	40.0 °C @Temperature -40.0 - 40.0 °C	104 °F @Temperature -40.0 - 104 °F	ASTM E 831
	80.0 µm/m-°C	44.4 µin/in-°F	ISO 11359-2
CTE, linear, Transverse to Flow	80.0 µm/m-°C @Temperature -40.0 - 40.0 °C	44.4 µin/in-°F @Temperature -40.0 - 104 °F	ASTM E 831
	80.0 µm/m-°C	44.4 µin/in-°F	ISO 11359-2
Deflection Temperature at 0.46 MPa (66 psi)	124 °C @Thickness 3.20 mm	255 °F @Thickness 0.126 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	120 °C	248 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	110 °C @Thickness 3.20 mm	230 °F @Thickness 0.126 in	unannealed; ASTM D648
Vicat Softening Point	135 °C	275 °F	Rate B/50; ISO 306
	136 °C	277 °F	Rate B/120; ISO 306
	141 °C	286 °F	Rate B/50; ASTM D1525
Flammability, UL94	HB @Thickness 0.300 mm	HB @Thickness 0.0118 in	UL 94

Optical Properties	Metric	English	Comments
Refractive Index	1.582	1.582	ASTM D542
Haze	<= 1.0 % @Thickness 2.54 mm	<= 1.0 % @Thickness 0.100 in	ASTM D1003
Transmission, Visible	88 %	88 %	2.54 mm; ASTM D1003

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	PASS	IEC 60695-10-2

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