

SABIC Innovative Plastics Lexan® HPH4404 PPC+PC (Asia Pacific)

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polyphthalate Carbonate

Material Notes:

High heat specialty polycarbonate. For medical devices and pharmaceutical applications. Healthcare management of change, biocompatible (ISO10993 or USP Class VI). EtO, steam, gamma and e-beam sterilizable.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-HPH4404-PPCPC-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Density	1.19 g/cc	0.0430 lb/in ³	ASTM D792
	1.20 g/cc	0.0434 lb/in ³	ISO 1183
Water Absorption	0.16 %	0.16 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Moisture Absorption	0.350 %	0.350 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.16 %	0.16 %	ISO 62
Linear Mold Shrinkage, Flow	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Melt Flow	6.0 g/10 min	6.0 g/10 min	ASTM D1238
	@Load 1.20 kg, Temperature 300 °C	@Load 2.65 lb, Temperature 572 °F	
	30 g/10 min	30 g/10 min	ASTM D1238
	@Load 2.16 kg, Temperature 330 °C	@Load 4.76 lb, Temperature 626 °F	
Melt Index of Compound	29 g/10 min	29 g/10 min	MVR [cm ³ /10 min]; ISO 1133
	@Load 2.16 kg, Temperature 330 °C	@Load 4.76 lb, Temperature 626 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	85	85	ASTM D785
Hardness, Rockwell R	122	122	ASTM D785
Tensile Strength at Break	60.0 MPa	8700 psi	50 mm/min; ISO 527
	70.0 MPa	10200 psi	Type I, 50 mm/min; ASTM D638

Tensile Strength, Yield Mechanical Properties	65.0 MPa Metric	9430 psi English	Type I, 50 mm/min; ASTM D638 Comments
	65.0 MPa	9430 psi	50 mm/min; ISO 527
Elongation at Break	85 %	85 %	50 mm/min; ISO 527
	>= 112 %	>= 112 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	7.0 %	7.0 %	Type I, 50 mm/min; ASTM D638
	7.0 %	7.0 %	50 mm/min; ISO 527
Tensile Modulus	2.10 GPa	305 ksi	5 mm/min; ASTM D638
	2.15 GPa	312 ksi	1 mm/min; ISO 527
Flexural Yield Strength	66.0 MPa	9570 psi	2 mm/min; ISO 178
	95.0 MPa	13800 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.12 GPa	307 ksi	2 mm/min; ISO 178
	2.20 GPa	319 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	6.00 J/cm	11.2 ft-lb/in	ASTM D256
	-1.20 J/cm	-2.25 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched	NB	NB	NB3200; ASTM D4812
Izod Impact, Notched (ISO)	53.0 kJ/m ²	25.2 ft-lb/in ²	80*10*3; ISO 180/1A
	11.0 kJ/m ²	5.23 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	NB	NB	80*10*3; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	5.70 J/cm ²	27.1 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	1.30 J/cm ²	6.19 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Mechanical Properties	Metric	English	Comments
Impact Strength	317 kJ/m ²	231 ft-lb/in ²	Type B, ASTM D1822
Dart Drop, Total Energy	149 J	110 ft-lb	ASTM D3029
	120 J	88.5 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	60.0 µm/m-°C	33.3 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	60.0 µm/m-°C	33.3 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	60.0 µm/m-°C	33.3 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	80.0 µm/m-°C	44.4 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Specific Heat Capacity	1.25 J/g-°C	0.299 BTU/lb-°F	ASTM C351
Thermal Conductivity	0.210 W/m-K	1.46 BTU-in/hr-ft ² -°F	ASTM C177
Deflection Temperature at 1.8 MPa (264 psi)	125 °C	257 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	142 °C	288 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	154 °C	309 °F	Rate B/50; ISO 306
	155 °C	311 °F	Rate B/120; ISO 306
	160 °C	320 °F	Rate B/50; ASTM D1525

Optical Properties	Metric	English	Comments
Refractive Index	1.60	1.60	ASTM D542
Haze	1.0 %	1.0 %	ASTM D1003
	@Thickness 2.54 mm	@Thickness 0.100 in	
Transmission, Visible	85 %	85 %	2.54 mm; ASTM D1003

Electrical Properties	Metric	English	Comments
Volume Resistivity	$\geq 2.60 \times 10^{17}$ ohm-cm	$\geq 2.60 \times 10^{17}$ ohm-cm	ASTM D257
Dielectric Constant	3.0	3.0	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Dielectric Strength	3.15	3.15	ASTM D150
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Dielectric Strength	20.2 kV/mm	513 kV/in	in air; ASTM D149
	@Thickness 3.20 mm	@Thickness 0.126 in	
Dissipation Factor	0.0012	0.0012	ASTM D150
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Dissipation Factor	0.024	0.024	ASTM D150
	@Frequency 100 Hz	@Frequency 100 Hz	

Descriptive Properties	Value	Comments
Specific Volume	0.83cm ³ /g	ASTM D792

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