

## SABIC Innovative Plastics Lexan® LUX2414G PC (Asia Pacific)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

### Material Notes:

10 MFR. Improved flame retardance. Internal mold release. UV stabilized.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Lexan-LUX2414G-PC-Asia-Pacific.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-LUX2414G-PC-Asia-Pacific.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Density	1.19 g/cc	0.0430 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.15 %	0.15 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Moisture Absorption at Equilibrium	0.35 %	0.35 %	ASTM D570
Linear Mold Shrinkage, Flow	0.58 %	0.58 %	ASTM D570
	@Temperature 100 °C	@Temperature 212 °F	
Melt Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Melt Flow	10 g/10 min	10 g/10 min	ASTM D1238
	@Load 1.20 kg, Temperature 300 °C	@Load 2.65 lb, Temperature 572 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	70	70	ASTM D785
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength at Break	65.0 MPa	9430 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	62.0 MPa	8990 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	110 %	110 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	7.0 %	7.0 %	Type I, 50 mm/min; ASTM D638
Flexural Yield Strength	93.0 MPa	13500 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.34 GPa	339 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	6.00 J/cm	11.2 ft-lb/in	ASTM D256

<b>Izod Impact, Unnotched</b> Mechanical Properties	<b>32.0 J/cm</b> Metric	<b>59.9 ft-lb/in</b> English	<b>ASTM D4812</b> Comments
Izod Impact, Notched (ISO)	65.0 kJ/m <sup>2</sup>	30.9 ft-lb/in <sup>2</sup>	80*10*3; ISO 180/1A
	11.0 kJ/m <sup>2</sup> @Temperature -30.0 °C	5.23 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	80*10*3; ISO 180/1A
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	NB @Temperature -30.0 °C	NB @Temperature -22.0 °F	80*10*3; ISO 180/1U
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	NB @Temperature -30.0 °C	NB @Temperature -22.0 °F	Edgew 80*10*3 sp=62mm; ISO 179/1eU
Charpy Impact, Notched	6.50 J/cm <sup>2</sup>	30.9 ft-lb/in <sup>2</sup>	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	1.20 J/cm <sup>2</sup> @Temperature -30.0 °C	5.71 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	Edgew 80*10*3 sp=62mm; ISO 179/1eA
Tensile Impact Strength	546 kJ/m <sup>2</sup>	260 ft-lb/in <sup>2</sup>	Type S; ASTM D1822
Dart Drop, Total Energy	169 J	125 ft-lb	ASTM D3029
Taber Abrasion, mg/1000 Cycles	10	10	CS-17, 1 kg; ASTM D1044

<b>Thermal Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>
CTE, linear, Parallel to Flow	68.4 µm/m-°C @Temperature -40.0 - 95.0 °C	38.0 µin/in-°F @Temperature -40.0 - 203 °F	ASTM E 831
Specific Heat Capacity	1.26 J/g-°C	0.301 BTU/lb-°F	ASTM C351
Thermal Conductivity	0.250 W/m-K	1.74 BTU-in/hr-ft <sup>2</sup> -°F	ASTM C177
Deflection Temperature at 0.46 MPa (66 psi)	137 °C @Thickness 6.40 mm	279 °F @Thickness 0.252 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	132 °C @Thickness 6.40 mm	270 °F @Thickness 0.252 in	unannealed; ASTM D648
Vicat Softening Point	154 °C	309 °F	Rate B/50; ASTM D1525
UL RTI, Electrical	80.0 °C	176 °F	UL 746B
UL RTI, Mechanical with Impact	80.0 °C	176 °F	UL 746B

Thermal Properties <i>without Impact</i>	Metric	English	Comments
Flammability, UL94	V-2	V-2	UL 94
	@Thickness 0.750 - 1.65 mm	@Thickness 0.0295 - 0.0650 in	
Glow Wire Test	850 °C	1560 °F	IEC 60695-2-13
	875 °C	1610 °F	IEC 60695-2-13
	750 °C	1380 °F	IEC 60695-2-12
@Thickness 0.750 mm	@Thickness 0.0295 in		
	850 °C	1560 °F	IEC 60695-2-12
	@Thickness 1.50 mm	@Thickness 0.0591 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+17 ohm-cm	>= 1.00e+17 ohm-cm	ASTM D257
Dielectric Constant	2.96	2.96	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	3.17	3.17	ASTM D150
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Dielectric Strength	15.0 kV/mm	381 kV/in	in air; ASTM D149
	@Thickness 3.20 mm	@Thickness 0.126 in	
Dissipation Factor	0.00090	0.00090	ASTM D150
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
	0.010	0.010	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	175 - 250 V	175 - 250 V	UL 746A
Hot Wire Ignition, HWI	15 - 30 sec	15 - 30 sec	UL 746A
High Amp Arc Ignition, HAI	60 - 120 arcs	60 - 120 arcs	UL 746A

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	PASSES	IEC 60695-10-2
Specific Volume	0.83cm <sup>3</sup> /g	ASTM D792

Descriptive Properties	Value	Comments
UV-light, water exposure/immersion	F2	M, 145C

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