

SABIC Innovative Plastics Lexan® OQ3420 PC (Asia Pacific)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Medium Viscosity, UV-stabilized grade for ophthalmic lenses.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-OQ3420-PC-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	10.5 g/10 min @Load 1.20 kg, Temperature 300 °C	10.5 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	65.0 MPa	9430 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	62.0 MPa	8990 psi	Type I, 50 mm/min; ASTM D638
Flexural Yield Strength	93.0 MPa	13500 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.34 GPa	339 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	7.47 J/cm	14.0 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	137 °C @Thickness 6.40 mm	279 °F @Thickness 0.252 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	132 °C @Thickness 6.40 mm	270 °F @Thickness 0.252 in	unannealed; ASTM D648
Vicat Softening Point	152 °C	306 °F	Rate B/50; ASTM D1525

Optical Properties	Metric	English	Comments
Refractive Index	1.586	1.586	ASTM D542
Haze	1.0 %	1.0 %	ASTM D1003

Optical Properties	@Thickness 2.54 mm Metric	@Thickness 0.100 in English	Comments
Transmission, Visible	89 %	89 %	2.54 mm; ASTM D1003

Descriptive Properties	Value	Comments
Purity, particles per gram > 50 microns	1	SABIC Method
Purity, particles per gram 20-50 microns	40	SABIC Method

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