

SABIC Innovative Plastics Lexan® XHT3141 PC Copolymer (Asia Pacific)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

XHT3141 is a high flow, high heat polycarbonate copolymer. It is available in a range of opaque and limited transparent colors.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-XHT3141-PC-Copolymer-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Density	1.20 g/cc	0.0434 lb/in ³	ISO 1183
Moisture Absorption	0.300 %	0.300 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.30 %	0.30 %	ISO 62
Linear Mold Shrinkage, Flow	0.0060 - 0.0090 cm/cm @Thickness 3.20 mm	0.0060 - 0.0090 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	33 g/10 min @Load 2.16 kg, Temperature 330 °C	33 g/10 min @Load 4.76 lb, Temperature 626 °F	ASTM D1238
Melt Index of Compound	30 g/10 min @Load 2.16 kg, Temperature 330 °C	30 g/10 min @Load 4.76 lb, Temperature 626 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	55.0 MPa	7980 psi	Type I, 50 mm/min; ASTM D638
	60.0 MPa	8700 psi	50 mm/min; ISO 527
Tensile Strength, Yield	70.0 MPa	10200 psi	Type I, 50 mm/min; ASTM D638
	70.0 MPa	10200 psi	50 mm/min; ISO 527
Elongation at Break	70 %	70 %	Type I, 50 mm/min; ASTM D638
	70 %	70 %	50 mm/min; ISO 527
Elongation at Yield	6.0 %	6.0 %	Type I, 50 mm/min; ASTM D638
	6.0 %	6.0 %	50 mm/min; ISO 527
Tensile Modulus	2.50 GPa	363 ksi	1 mm/min; ISO 527
	2.70 GPa	392 ksi	5 mm/min; ASTM D638

Mechanical Properties	Metric	English	Comments
	120 MPa	17400 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.50 GPa	363 ksi	2 mm/min; ISO 178
	2.60 GPa	377 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	0.970 J/cm	1.82 ft-lb/in	ASTM D256
	0.550 J/cm	1.03 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	9.00 kJ/m ²	4.28 ft-lb/in ²	80*10*3; ISO 180/1A
	9.00 kJ/m ²	4.28 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	NB	NB	80*10*3; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	1.10 J/cm ²	5.23 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	0.900 J/cm ²	4.28 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Dart Drop, Total Energy	68.0 J	50.2 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	60.0 µm/m-°C	33.3 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	60.0 µm/m-°C	33.3 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	60.0 µm/m-°C	33.3 µin/in-°F	ASTM E 831

Thermal Properties	@Temperature -40.0 - 40.0 °C Metric	@Temperature -40.0 - 104 °F English	Comments
	60.0 µm/m-°C	33.3 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Thermal Conductivity	0.200 W/m-K	1.39 BTU-in/hr-ft ² -°F	ASTM C177
Deflection Temperature at 0.46 MPa (66 psi)	164 °C	327 °F	Flatw 80*10*4 sp=64mm; ISO 75/Bf
	166 °C	331 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Deflection Temperature at 1.8 MPa (264 psi)	152 °C	306 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	156 °C	313 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	168 °C	334 °F	Rate B/50; ISO 306
	170 °C	338 °F	Rate B/120; ISO 306
	170 °C	338 °F	Rate B/50; ASTM D1525
UL RTI, Electrical	150 °C	302 °F	UL 746B
UL RTI, Mechanical with Impact	130 °C	266 °F	UL 746B
UL RTI, Mechanical without Impact	150 °C	302 °F	UL 746B
Flammability, UL94	HB	HB	UL 94
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	HB	HB	UL 94
	@Thickness 3.00 mm	@Thickness 0.118 in	
Glow Wire Test	875 °C	1610 °F	IEC 60695-2-13
	960 °C	1760 °F	IEC 60695-2-12
	@Thickness 3.00 mm	@Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+17 ohm-cm	>= 1.00e+17 ohm-cm	ASTM D257
Surface Resistance	>= 1.00e+17 ohm	>= 1.00e+17 ohm	ASTM D257
Dielectric Constant	2.8	2.8	ASTM D150
	@Frequency 1.00e+6	@Frequency 1.00e+6	

Electrical Properties	Hz Metric	Hz English	Comments
	2.9	2.9	ASTM D150
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	23.0 kV/mm	584 kV/in	in oil; ASTM D149
	@Thickness 3.20 mm	@Thickness 0.126 in	
Dissipation Factor	0.011	0.011	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	0.031	0.031	ASTM D150
	@Frequency 100 Hz	@Frequency 100 Hz	
Comparative Tracking Index	175 - 250 V	175 - 250 V	UL 746A
Hot Wire Ignition, HWI	15 - 30 sec	15 - 30 sec	UL 746A
High Amp Arc Ignition, HAI	>= 120 arcs	>= 120 arcs	UL 746A

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	Passes	IEC 60695-10-2
Metallized Haze Onset	165°C	SABIC Method

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