

SABIC Innovative Plastics NORYL 725A PPE+HIPS (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polystyrene (PS)

Material Notes:

NORYL 725A is an unfilled material, with a Vicat B/120 of 135Â°C according ISO 306. NORYL 725A has been designed for use in automotive interior applications, where anti-squeak is required.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-NORYL-725A-PPEHIPS-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Density	1.06 g/cc	0.0383 lb/inÂ³	ISO 1183
Moisture Absorption	0.0600 %	0.0600 %	23Â°C / 50% RH; ISO 62
Water Absorption at Saturation	0.22 %	0.22 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	on Tensile Bar; SABIC Method
Melt Index of Compound	10 g/10 min @Load 5.00 kg, Temperature 280 Â°C	10 g/10 min @Load 11.0 lb, Temperature 536 Â°F	MVR [cm³/10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, H358/30	90.0 MPa	13100 psi	ISO 2039-1
Tensile Strength at Break	45.0 MPa	6530 psi	50 mm/min; ISO 527
Tensile Strength, Yield	50.0 MPa	7250 psi	50 mm/min; ISO 527
Elongation at Break	45 %	45 %	50 mm/min; ISO 527
Elongation at Yield	3.0 %	3.0 %	50 mm/min; ISO 527
Tensile Modulus	2.30 GPa	334 ksi	1 mm/min; ISO 527
Flexural Yield Strength	65.0 MPa	9430 psi	2 mm/min; ISO 178
Flexural Modulus	2.10 GPa	305 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	15.0 kJ/mÂ²	7.14 ft-lb/inÂ²	80*10*4; ISO 180/1A
	9.00 kJ/mÂ² @Temperature -30.0 Â°C	4.28 ft-lb/inÂ² @Temperature -22.0 Â°F	80*10*4; ISO 180/1A
Charpy Impact, Notched	1.70 J/cmÂ²	8.09 ft-lb/inÂ²	Edgew 80*10*4 sp=62mm; ISO 179/1eA
	1.00 J/cmÂ²	4.76 ft-lb/inÂ²	

Mechanical Properties	Metric @Temperature -30.0 Â°C	English @Temperature -22.0 Â°F	Comments Edgew 80*10*4 sp=62mm; ISO 75/Be
Taber Abrasion, mg/1000 Cycles	40	40	CS-17, 1 kg; SABIC Method

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	70.0 Âµm/m-Â°C @Temperature 23.0 - 80.0 Â°C	38.9 Âµin/in-Â°F @Temperature 73.4 - 176 Â°F	ISO 11359-2
CTE, linear, Transverse to Flow	90.0 Âµm/m-Â°C @Temperature 23.0 - 80.0 Â°C	50.0 Âµin/in-Â°F @Temperature 73.4 - 176 Â°F	ISO 11359-2
Thermal Conductivity	0.240 W/m-K	1.67 BTU-in/hr-ftÂ²- Â°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	125 Â°C	257 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	110 Â°C	230 Â°F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	130 Â°C	266 Â°F	Rate B/50; ISO 306
	135 Â°C	275 Â°F	Rate B/120; ISO 306
	140 Â°C	284 Â°F	Rate A/50; ISO 306
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	UL 94 by SABIC-IP
Oxygen Index	22 %	22 %	ISO 4589
Glow Wire Test	650 Â°C @Thickness 3.20 mm	1200 Â°F @Thickness 0.126 in	IEC 60695-2-12

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ROA; IEC 60093
Dielectric Constant	2.5 @Frequency 1.00e+6 Hz	2.5 @Frequency 1.00e+6 Hz	IEC 60250
	2.5 @Frequency 50.0 - 60.0 Hz	2.5 @Frequency 50.0 - 60.0 Hz	IEC 60250

Electrical Properties	17.0 kV/mm Metric	432 kV/in English	Comments
	@Thickness 3.20 mm	@Thickness 0.126 in	
Dissipation Factor	0.0010	0.0010	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	0.0030	0.0030	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Comparative Tracking Index	175 V	175 V	IEC 60112

Descriptive Properties	Value	Comments
Ball Pressure Test, 75Â°C +/- 2Â°C	PASSES	IEC 60695-10-2

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China